

dark oak

Promotion of the door



BINITO 20



The door is painted with the highest quality acrylic UV varnish, which protects the leaf surface for a long time.

 * Note: selected configurations of the BINITO 20 model are available as stock orders, rebated in white matt.

** Promotion of the BINITO collection with the WEGA handle with backplate.

TABLE OF CONTENTS

FRAME CONSTRUCTION DOORS

NEW

NEW NEW NEW

Vetro E-Synchro	4
Semi	6
Estra	8
Emena	
Verano	11
Ena	12
Triesta	13
Solte	14
Reva	15
Nestor	16
Auri	18
Elsa	20
Fosca	
Premium	24
Piano	
Scala	
Verso	30
Vetro A	32
Vetro B	34
Vetro D	36

FRAME CONSTRUCTION DOORS PAINTED

Berge	
Even	40
Nestor	
Vetro E	

PANEL CONSTRUCTION DOORS

Nova -Cell	
Wood	48
Claro	
Grafi	
Lux	56
Nova -Synchro	58
Rivia	60
Galeria Alu	62
Arte B	64
Carla	
Finea and Finea B	68
Deco	70
Modern	72
Kanon	74
Plus	76
Standard	
Fano	
Arte	

PANEL DOORS PAINTED

UNI	84
Fargo	86
BINITO	

NEW NEW

NEW

PANEL CONSTRUCTION DOORS CPL LAMINATE 90

Standard Invest	
Standard CPL	92

PANEL DOORS WITH VARIABLE HEIGHTS

Standard 10	93
Modern	94
Plus	95

SLIDING SYSTEM

Wall mounted sliding system	96
Glass doors sliding system	
wall-mounted sliding system SPAZIO CD	
Cassette tunnel cover PA	

FOLDING DOORS

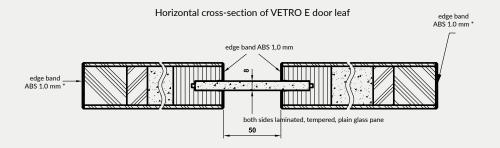
	Folde	104
D	OORS WITH HIDDEN DOOR FRAME	
	SARA ECO 2	
'	DRE aluminum door frames	109
SI	DE PANELS	
	Panel construction Frame construction	
	ANSOM LIGHTS AND SIDELIGHTS	
	TRANSOM LIGHTS AND SIDELIGHTS	110
'	ETRIOR ENTRANCE PANEL CONSTRUCT	
	DOR LEAVES	
	Enter/Solid SOLID RC2	
TE	CHNICAL DOOR LEAVES	
	Athos fire resistant door leaves EI30	120
I	FORCA anti-burglary door leaves RC3, fire resistant.	122
	Forca B RC3 anti-burglary door leaves	
	Fire resistant door leaves OLIMP EI30 EI 60	
1	124-125 Metal fire resistant door frame	126
	Wooden fire resistant door frame	
	OOR LEAVES WITH SOUND INSULATION	
	Enter Acoustic Rw=32dB	
'	ASS DOORS	
	Galla	129
	HARDWARE FOR GLASS DOORS	130
	Glass doors technical informations	131
D	DOR FRAMES	
	fixed rebated door frames	
	fixed non-rebated door frames	
	Adjustable door frames Adjustable door frames with variable heights	
	Adjustable non-rebated door frames	
	Adjustable non-rebated door frames	
	with variable heights	
	Adjustable door frames with inverted rebate	.138
	Adjustable tunnel	139
	Adjustable non-rebated door frames with architrave panels	140
	extension panel	
NEW	Metal fixed door frame	144
	Adjustable metal door frame	
NEW	Adjustable metal door frame	
	non-rebated	
NEW	Hybrid metal door frame Hybrid metal door frame	149
	non-rebated	151
AC	CCESSORIES, ADDITIONAL INFORMAT	

Door handles and accessories	152
Veneer colours	
graphic patterns in GRAFI collection	
Glass panes patterns	
Architraves and skirting boards	
Ventilation accessories and other	
Technical informations	170-178



VETRO E - natural halifax oak







R

- » door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- » frame made of MDF additionally reinforced with plywood
- » stabilising insert tubular chipboard
- » DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

NON-REBATED DOOR LEAF

- » edge without rebate in black colour
- » sockets for 2 hidden concealed Estetic 80 hinges in black colour (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in black colour

DOOR FRAMES

» for door leaves from Vetro E collection in synchronous laminates, we recommend door frames finished in black matt colour

NOTE: There is no possibility to shorten door leaf.

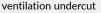
VETRO E - fulfill ventilation requirements for width "80" - "100" with ventilation undercut.

OPTIONS AVAILABLE WITH EXTRA CHARGE

» ventilation undercut

NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)

fig. 1



edge without rebate





VETRO E gray halifax oak



VETRO E natural halifax oak



VETRO E Halifax Tabac Oak



VETRO E white elm



VETRO E natural elm



VETRO E dark elm



SEMI 1 black mat 2

Decor DRE-Cell

black mat 2 white mat



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » horizontal and middle stiles are made of MDF board, coated and lacquered to a high gloss

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

It is required to use together with SEMI rebated door leaf model door frames equipped with 3 hinges.

SEMI 0





SEMI 2





OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut

fig. 1

edge straight

edge

without rebate

fig. 2

» cover-up strip for double leaf non-rebated door

horizontal rail is

lacquered with high

gloss

- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



ESTRA 5 - dark olive matt



 $^{*}\,$ in the finish foil available only rebated door leaf



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat MDF panels 16 mm

OPTION WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane available in DRE-CELL colours
- » transparent glass in the DRE-Finish colours
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- $\ensuremath{\text{\tiny *}}$ single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF IN DRE-CELL

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING DOOR LEAF IN DRE-CELL

- » edge without rebate **fig. 2**
- » socket for hook lock and/or for handles

NOTE: It is required to use together with rebated door leaf ESTRA door frames equipped with 3 hinges.

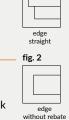


fig. 1





STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

» edge without rebate fig. 2

- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit. .



fig. 1

without rebate









EMENA 2

EMENA 3



EMENA 4



EMENA 5





R

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- leaf price x2 » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

 » straight edge fig. 1 » 3 silver screw-in pivot hinges » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock 	edge straight
NON- REBATED DOOR LEAF	fig. 2
 » edge without rebate fig. 2 » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges) » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock 	edge without rebate

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with VERANO rebated door leaf model door frames equipped with 3 hinges.



fig. 1

VERANO 0



VERANO 1



VERANO 2

VERANO 3





VERANO 5



Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



» stiles made of wood-based panels

» glass pane MAT DRE 4 mm thick

- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100" » ventilation undercut
- » cover-up strip for double leaf non-rebated door » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with ENA rebated door leaf model door frames equipped with 3 hinges.





Decor DRE-Cell white (textured) elm siberian leached oal textured oak sand ark walnu textured white mat white pine gray oak extured* elm thrac tabac elm dark wenge *** decor available only in horizontal wood grain black textured gray textured light gray mat walnut caramel chestnu textured black mat 2 vintage oal evoke oak Decor 3D walnu polish oak 3D grand oak elm ebony

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". 12 Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- $\ensuremath{\mathsf{*}}$ » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with TRIESTA rebated door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit.



fig. 1





Decor DRE-Cell white elm siberian oak bleached oal textured dark walnut textured gray oak *extured white pine vintage oal (textured) sand *** decor available only in horizontal wood grain black gray texture tabac elm evoke oak dark wen

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick (SOLTE 2 3)
- » flat panel insert (SOLTE 1 2)

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

R

» » »

N

» »

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF	fig. 1
straight edge fig. 1 3 silver screw-in pivot hinges single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock	edg
NON- REBATED DOOR LEAF	
edge without rebate fig. 2 sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges) magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock	fig. 2
UDING SYSTEM DOOR I FAF	

SLIDING SYSTEM DOOR LE

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels. NOTE: It is required to use together with SOLTE rebated door leaf

model door frames equipped with 3 hinges.

edge straight ig. 2 edge Iout rebate



SOLTE panel - 4 mm thick







STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat inserts (REVA 5-7)

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

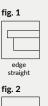
- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use together with REVA rebated door leaf model door frames equipped with 3 hinges.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf pr » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame)



edge

without rebate







NESTOR 10 white pine



WEGA DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in NESTOR and ELSA collections in DRE-CELL and 3D decor)













door handle WEGA - black

backplate for simple key lock

backplate for cylinder lock backplate for toilet lock



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100" » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

» edge without rebate fig. 2

- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges.





NESTOR

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



AURI 0 - white mat





STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat inserts (AURI 6-8)

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

fig. 1

edge straight

edge

without rebate

fig. 2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

It is required to use together with AURI rebated door leaf model door frames equipped with 3 hinges.



AURI 5

1 glass pane, 4 inserts in the color of the door leaf



AURI 8 2 glass panes, 3 inserts in door leaf colour

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



ELSA A3 and ELSA 0 - sand oak



WEGA DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in NESTOR and ELSA collections in DRE-CELL and 3D decor)





o









door handle WEGA - black

backplate for simple key lock

backplate for cylinder lock





- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B) **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

fig. 1

edge straight

edge

fig. 2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

ELSA collection is divided into A and B:

A - flat panel insert in door leaf colour

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

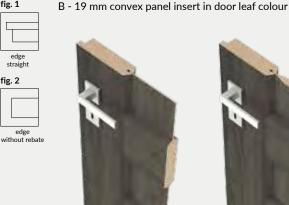
- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels.

It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges.





leaf price x2

cross-section of ELSA A cross-section of ELSA B



ELSA B6

ELSA B7

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.

ELSA 0

ELSA B



Fosca 3 - dark walnut textured





- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat panel insert coated with silver laminate (FOSCA 1-3) or in door leaf colour (FOSCA 4-6)

OPTION WITHOUT ADDITIONAL CHARGE

- $\ensuremath{\mathsf{*}}$ » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

» straight edge fig. 1

- » 3 silver screw-in pivot hinges
- $\ensuremath{\mathsf{*}}$ » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles
- NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use together with FOSCA rebated door leaf model door frames equipped with 3 hinges.



- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



fig. 2

edge without rebate





FOSCA 1-3 (4mm HDF insert coated with silver laminate)



leaf price x2

FOSCA 4-6 (4mm HDF insert coated in door leaf colour)



FOSCA 0 (5 glass panes)



FOSCA 1 (3 glass panes, 2 HDF panels) FOSCA 2 (1 glass pane, 4 HDF panels)



FOSCA 3 (5 HDF panels)



FOSCA 4 (3 glass panes, 2 HDF panels)



FOSCA 5

(1 glass pane, 4 HDF

panels)

FOSCA 6 (5 HDF panels)



Premium 0 with a side panel - vintage oak





PREMIUM REBATED AND NON-REBATED DOOR LEAVES interior door leaves

STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- **OPTION WITHOUT ADDITIONAL CHARGE**
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

fig. 1

edge straight

edge without rebate

fig. 2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

- **REBATED DOOR LEAF**
- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- $\ensuremath{\text{\tiny *}}$ single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels. NOTE: It is required to use together with PREMIUM rebated door leaf model door frames equipped with 3 hinges.

In PREMIUM 12 and 13 models, from the top edge there are used two glass panes.

1000







leaf price x2

PREMIUM 0-3 (4 mm glass pane) * PREMIUM 4-7, 12 (4 mm HDF inserts in door leaf colour) ** PREMIUM 8-11, 13 (4mm HDF inserts , coated with a silver laminate)



PREMIUM 0 PREMIUM 4* PREMIUM 8**



PREMIUM 1 PREMIUM 5* PREMIUM 9**



PREMIUM 2 PREMIUM 6* PREMIUM 10**



PREMIUM 3 PREMIUM 7* PREMIUM 11**



PREMIUM 12 2 glass panes, 6 inserts in the colour of the door leaf



PREMIUM 13 2 glass panes, 6 inserts coated with a silver laminate









STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » 16 mm convex panel (PIANO 1-2, PIANO 5-6)
- or 19 mm convex panel (PIANO 9-12)

OPTION WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels. It is required to use together with EMENA rebated door leaf model

door frames equipped with 3 hinges.







PIANO 1

PIANO 2

PIANO 3

PIANO 4

PIANO 5

panel PIANO 9-12

PIANO 6



OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf » door leaf "90" and "100"
- » ventilation undercut

fig. 1

edge straight

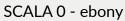
without rebate

fig. 2

- » cover-up strip for double leaf non-rebated door
- » double leaf door » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.







ARCTUS DOOR HANDLE WITH A BACKPLATE

(available only rebated and non-rebated door leaf in SCALA collection in DRE-Cell and 3D decor)



lock

toilet







- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALA B) **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

- **OPTIONS AVAILABLE WITH EXTRA CHARGE**
- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

fig. 1

edge straight

fig. 2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

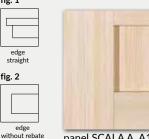
NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels. It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges.



SCALA collection is divided into A and B:

B - convex panel insert in door leaf colour

A - flat panel insert in door leaf colour

panel SCALA A, A1-A7



leaf price x2

panel SCALA B, B1-B7



SCALA A5/B5

SCALA A6/B6

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



VERSO 0 - white pine

Decor DRE-Cell

white mat white pine



STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

fig. 1		
edge straight		
fig. 2		

edge

without rebate



* Note: selected configurations of the VERSO model are available as stock orders, rebated in white matt.



VETRO A5 white pine



NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

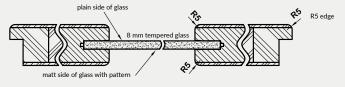
corss-section of stile in non-rebated door leaf A-milled edges



VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.. Horizontal cross-section of door leaf VETRO A1-A4, A12-A15

plain side of glass with print screen as R5 edge ¢°) matt side of glass

Horizontal cross-section of door leaf VETRO A5, A10 - A11



.





- » frame made of MDF additionally reinforced with plywood
- » stabilising insert tubular chipboard
- » 8 mm tempered glass

OPTIONS WITHOUT ADDITIONAL CHARGE

- » there is possibility to make ventilation undercut (A)
- » door leaf with revers positioning of glass pane
- » VETRO A1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

REBATED DOOR LEAF

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

ONLY WHITE MAT

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock









VETRO A2



VETRO A3



requirements.

VETRO A4







VETRO A10



VETRO A11

VETRO A12

VETRO A13

VETRO A14

VETRO A15

Door leaf width: single leaf door "60" ÷ "100".

Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.

OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)

ventilation undercut (A)



SLIDING SYSTEM DOOR LEAF

» edge without rebate fig. 2 » socket for hook lock and/or for handles

NOTE: Door leaf VETRO A in sliding version is not complementary product to sliding system hidden in the wall PA.

model door frames equipped with 3 hinges. VETRO A - "80"-"100" - with ventilation undercut fulfill ventilation

NOTE: There is no possibility to shorten door leaf. NOTE: It is required to use together with VETRO rebated door leaf

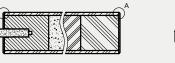


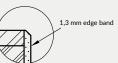
VETRO B11 - black structure



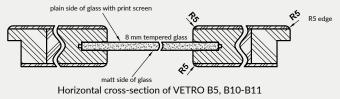
NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

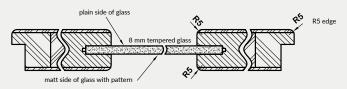
corss-section of stile in non-rebated door leaf A - milled edges





VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis. Horizontal cross-section of VETRO B1 - B4, B12 - B15





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- » frame made of MDF additionally reinforced with plywood
- » stabilising insert tubular chipboard
- » 8 mm tempered glass

OPTIONS WITHOUT ADDITIONAL CHARGE

- » there is possibility to make ventilation undercut (B)
- » VETRO B1 four possible types of glass pane: DECORMAT,
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass
- » door leaf with revers positioning of glass pane

REBATED DOOR LEAF

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

ONLY WHITE MAT

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock



OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)



VETRO B - doesnt fulfill ventilation requirements

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf VETRO B in sliding version with "70" width is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf. NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges. VETRO B - doesnt fulfill ventilation requirements.



VETRO B1











VETRO B10



VETRO B3

VETRO B4



VETRO B13





VETRO B14

VETRO B15

Door leaf width: single leaf door "70" ÷ "100".

VETRO B11

Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.

VETRO B12



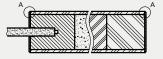
VETRO D1 - elm anthracite



NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

corss-section of stile in non-rebated door leaf A-milled edges



1,3 mm edge band

Plain side of glass 8 mm tempered glass matt side of glass

Horizontal cross-section of VETRO D1

.





- » frame made of MDF additionally reinforced with plywood: narrow element with fixed width, wide element with different width
- » stabilising insert tubular chipboard
- » 8 mm tempered glass with fixed width, (regardless of the door leaf width)
- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » door leaf with revers positioning of glass pane
- **OPTIONS AVAILABLE WITH EXTRA CHARGE**
- » ventilation undercut
- » black tempered laminated glass pane

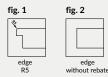
REBATED DOOR LEAF

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

ONLY WHITE MAT

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock





- » non-rebated door leaf
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

ventilation undercut



SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf VETRO D in sliding version is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf.

VETRO D - fulfill ventilation requirements for width "80" - "100" with ventilation undercut.

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.



VETRO D1 glass pane transparent

VETRO D1

VETRO D1 decormat



VETRO D1 decormat brown



VETRO D1 decormat graphite



BERGE 6 - white

Decor painted



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



leaf price x2

STANDARD OPTIONS

- » door leaf painted with acrylic UV varnish
- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel, black or white colour

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with BERGE rebated door leaf model door frames equipped with 3 hinges.

edge straight	
fig. 2	
edge without rebate	

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.





EVEN 0 - ashen

Decor painted



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS \$1505-Y50R ashen - RAL 7035

leaf price x2

STANDARD OPTIONS

- » door leaf painted with acrylic UV varnish
- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel, black or white colour

SLIDING SYSTEM DOOR LEAF

» edge without rebate fig. 2

» socket for hook lock and/or for handles

NOTE: It is required to use together with rebated door leaf door frames equipped with 3 hinges.

OPTIONS AVAILA	ABLE WITH EXT	FRA CHARGE
-----------------------	---------------	-------------------

» steel ventilation sleeves

- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)





edge without rebate

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base..





NESTOR 3 - ashen

Decor painted



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS \$1505-Y50R ashen - RAL 7035



- » door leaf painted with acrylic UV varnish
- » stiles made of wood-based panels
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

REBATED DOOR LEAF

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel, black or white colour

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



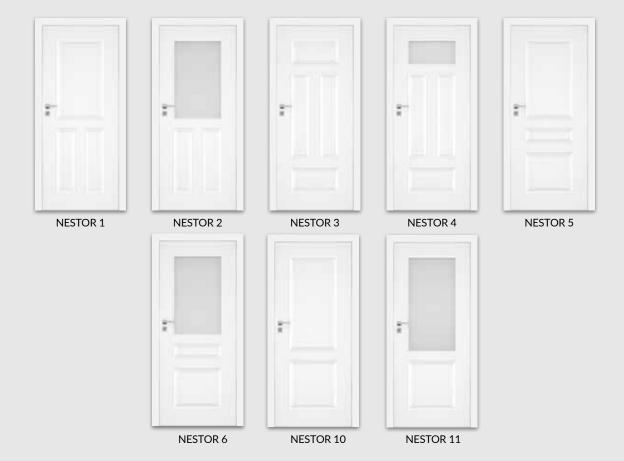


. NESTOR

leaf price x2

without rebate

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base..

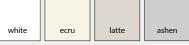


Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.

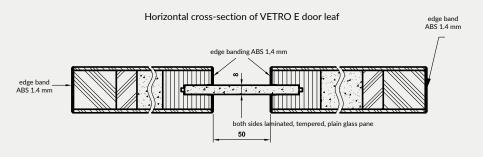


VETRO E - ashen





white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035





- » door leaf painted with acrylic UV varnish
- » frame made of MDF additionally reinforced with plywood: narrow element with fixed width, wide element with different width
- » stabilising insert tubular chipboard
- » DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

NON-REBATED DOOR LEAF

» edge without rebate fig.1

- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel, black or white colour

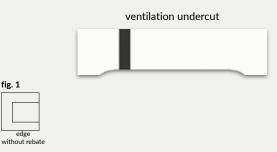
NOTE: There is no possibility to shorten door leaf.

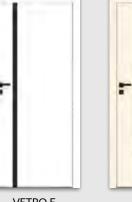
VETRO E - fulfill ventilation requirements for width "80" - "100" with ventilation undercut.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base..

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame)
- » ventilation undercut





VETRO E white (black glass pane)

VETRO E ecru (black glass pane)



VETRO E latte (DECORMAT glass pane)



VETRO E ashen (DECORMAT glass pane)



NOVA 10 - antique copper

Decor

antique oxide copper concrete

Ρ

- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane MAT DRE 4 mm thick » edgeband in black colour

OPTIONS WITHOUT ADDITIONAL CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point, silver mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

» edge without rebate fig. 2

- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in black colour

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

DOOR FRAMES

» for door leaves from NOVA collection it is recommended to use door frames in the same colour as door leaf or in black matt 2 decor

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » stabilising insert tubular chipboard
- » non-rebated door leaf
- » door leaf "90", "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » there is possibility to purchase black or stainless steel BULAJ separately

NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)

fig. 1	fig. 2
edge	edge without rebate



NOVA 10

NOVA 20

NOVA 30

NOVA 40

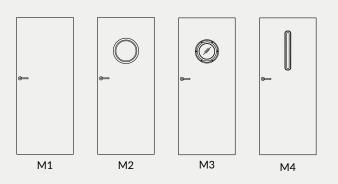
Possible model options: M1 - FULL DOOR LEAF, WITHOUT GLAZING NOVA 20 - MDF bulaj NOVA 30 - STEEL BULAJ (AVAILABLE ONLY MAT OR TRANSPARENT GLASS PANE) NOVA 40 - MDF frame in black matt 2 foil

steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane..



WOOD M1 design W2 - dark oak





Model options with possibility to choose graphic patterns W1-W4 : M1 - full door leaf, without glazing M2 - MDF bulaj in black matt decor M3 - steel BULAJ in the steel or black colour. (available only MAT or transparent glass pane)

M4 - MDF frame in black matt decor



- » door leaf surface coated with the primer material, overprinted with the pattern and varnished
- » matt lacquer
- » door leaf frame made of MDF
- » stabilising insert honeycomb
- » glass pane MAT DRE 4 mm thick

NON-REBATED DOOR LEAF

- » edge without rebate in the colour of the door leaf
- » sockets for 2 hidden concealed Estetic 80 hinges in steel colour (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel colour

DOOR FRAMES

» for the door leaves from the WOOD collection, we recommend to use lacquered frames made in the DRE-PRINT technology in the colour of door leaf unit

OPTION WITHOUT ADDITIONAL CHARGE

- » holes for ventilation sleeves
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » stabilising insert tubular chipboard
- » ventilation undercut
- » NOTE : third Estetic 80 hinge for non-rebated doors (additional payment is added to the price of the door frame)
- » aluminum ventilation grille
- » steel ventilation sleeves







CLARO M1

Decor



black



HIGH GLOSS LACQUER AS STANDARD

- » door leaf surface is coated with primer material and varnished
- » gloss varnish
- » door leaf frame made of MDF
- » core made of perforated chipboard
- » MAT DRE glass, 4 mm thick

MATT LACQUER AS STANDARD

- » door leaf surface is coated with primer material and varnished
- » matt lacquer
- » door leaf frame made of MDF
- » stabilising insert "honeycomb"
- » glass pane MAT DRE 4 mm thick

NON-REBATED DOOR LEAF

- » edge without rebate in white or black colour fig.1
- » sockets for 2 hidden concealed Estetic 80 hinges in black or white colour (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in black or white colour

DOOR FRAMES

» for DRE-CLARO collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

OPTION WITHOUT ADDITIONAL CHARGE

- » holes for ventilation sleeves
- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » ventilation undercut
- » stabilising insert tubular chipboard in matt lacquered door leaves
- » NOTE : third Estetic 80 hinge for non-rebated doors (additional payment is added to the price of the door frame)
- » aluminum ventilation grille
- » steel ventilation sleeves





white edgeband, white lock

black edgeband, black lock



Possible model options:

- M1 full door leaf, without glazing
- M2 MDF bulaj in black matt decor
- M3 steel bulaj (matt or transparent glass pane)

M4 - MDF frame in black matt decor

steel BULAJ M3 - in the steel or black colour. Available only MAT or transparent glass pane.



GRAFI M4-G2



STANDARD HIGH GLOSS LACQUERED DOOR LEAF

- » door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- » high gloss lacquer
- » door leaf frame made of MDF
- » stabilising insert tubular chipboard
- » MAT DRE glass pane 4 mm thick (model M2, M4)

STANDARD MATT LACQUERED DOOR LEAF

- » door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- » matt lacquer
- » door leaf frame made of MDF
- » stabilising insert "honeycomb"
- » MAT DRE glass pane 4 mm thick (model M2, M4)

NON-REBATED DOOR LEAF

- » edge without rebate in white or black colour fig.1
- » sockets for 2 hidden concealed Estetic 80 hinges in black or white colour (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in black or white colour

DOOR FRAMES

» for GRAFI collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

OPTION WITHOUT ADDITIONAL CHARGE

- » holes for ventilation sleeves
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » ventilation undercut
- » stabilising insert tubular chipboard in matt lacquered door leaves

NOTE : third Estetic 80 hinge for non-rebated doors (extra pay-

- ment is added to the price of the door frame)
- » aluminum ventilation grille
- » steel ventilation sleeves

fig. 1



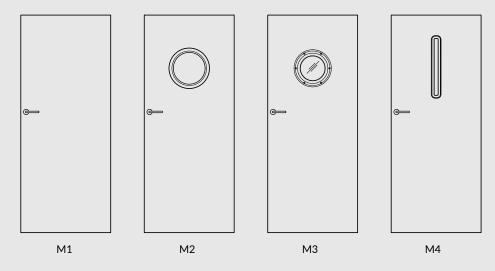




white edgeband, white lock

black edgeband, black lock

Model options with possibility to choose graphic patterns G1-G25 :



M1 - full door leaf, without glazing

M2 - MDF bulaj in black matt decor

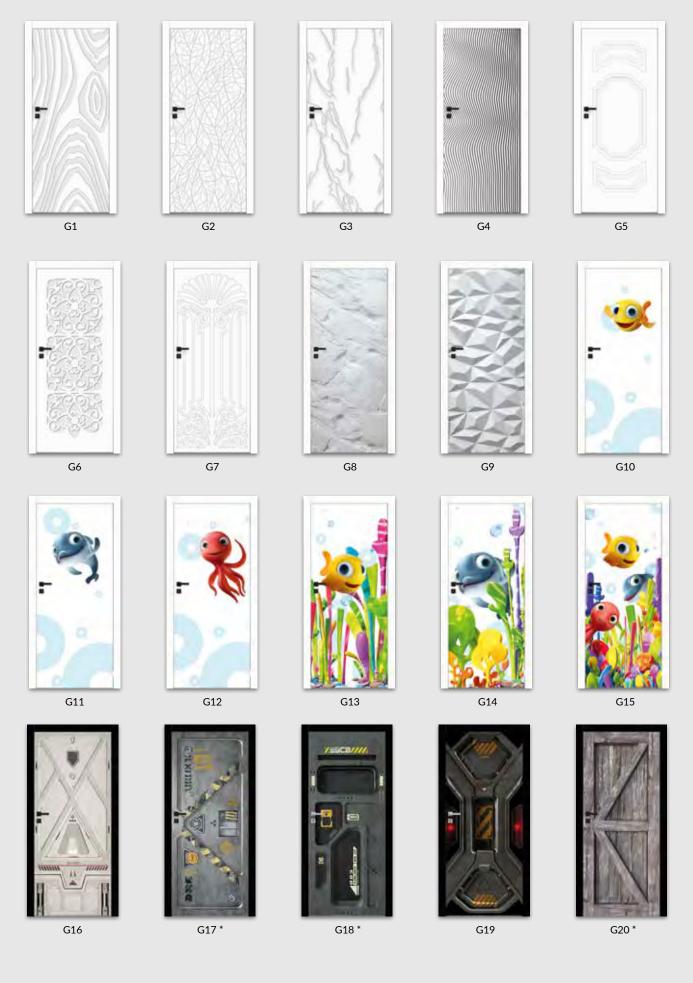
M3 - steel BULAJ in the steel or black colour. (available only MAT or transparent glass pane)

M4 - MDF frame in black matt decor

Graphic patterns available on pages 54-55, 162-165.







54

Door leaf width: single leaf door "60" ÷ "100". Technical informations: door frames: pp. 136 accessories: pp.152-158 and 169, door leaf: pp. 170-178.





G21





G23



G24 *

GRAFI M1 G16



G25

 * the pattern has versions for the right and left door leaf

Door leaf width: single leaf door "60" ÷ "100". Technical informations: door frames: pp. 136 accessories: pp.152-158 and 169, door leaf: pp. 170-178.



LUX 10 birch





- » door leaf surface is coated with primer material in the colour of decor and varnished
- » high gloss lacquer
- » door leaf frame made of MDF
- » core made of perforated chipboard
- » MAT DRE glass pane 4 mm thick (model LUX 20, LUX 40)

NON-REBATED DOOR LEAF

- » edge without rebate in black colour fig.1
- » sockets for 2 hidden concealed Estetic 80 hinges in black colour (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in black colour

DOOR FRAMES

for door leaves from LUX collection we recommend to use door frames lacquered in the same colour as the door leaf unit or in black matt decor 2

OPTION WITHOUT ADDITIONAL CHARGE

- » holes for ventilation sleeves
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door leaf "100"
- » ventilation undercut
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)
- » aluminum ventilation grille
- » steel ventilation sleeves





black edgeband, black lock



LUX 10



LUX 20







steel BULAJ LUX 30- in the steel or black colour. Available only MAT or transparent glass pane.



Nova 10 - natural oak halifax





- » door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane MAT DRE 4 mm thick
- » edgeband in black colour

OPTIONS WITHOUT ADDITIONAL CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf
- » DECORMAT BROWN, DECORMAT GRAPHITE glass pane and transparent glass

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point, silver mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in black colour

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

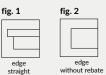
DOOR FRAMES

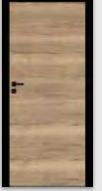
» for door leaves from NOVA collection it is recommended to use door frames in black matt decor in DRE-CELL foil black mat 2



- » stabilising insert tubular chipboard
- » non-rebated door leaf
- » "100" door leaves
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » there is possibility to purchase black or stainless steel BULAJ separately

NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)





NOVA 10



NOVA 20



NOVA 30



NOVA 40

steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane.



RIVIA 10 - white mat / vintage oak





- » door leaf frame made of softwood
- » stabilising insert tubular chipboard
- » glass pane white bark 4 mm thick
- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat uniform glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat uniform glazing bar, rys. 2 » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated
- door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat uniform glazing bar fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf is coated with decor white mat. There is possibility to choose middle stripe in the selected decor. Edgeband is in the colour of selected decor. RIVIA 50 - BULAJ is coated with silver laminate.

By default, the configurator selects the colour of the door frame in the same colour as the middle strip of the door leaf unit.

*** In RIVIA 70 and 120 model, colour of the selected decor has vertical wood grain, except of decor gray oak texture. In remaining models decors have horizontal wood grain.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
- **RIVIA 20, 30**
- **RIVIA 40, 50**
- white frost VSG 22.1 safe, complex glass pane **RIVIA 20, 30 RIVIA 40, 50**
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

fig. 1	
edge	bar
straight	glazing
	flat uniform









GALERIA ALU 20 - black textured



* laminate available in models 10, 20, 30, 50, 60 *** decor available only in horizontal wood grain aluminum marquetry elements with cross-section 8x2 mm installed on both sides in one surface of door leaf



- » door leaf frame made of softwood
- » stabilising insert tubular chipboard
- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » aluminum marquetry elements with cross-section 8x2mm
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf
- **REBATED DOOR LEAF**
- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » straight edge or edge with radius R 2,5 mm made in directforming (in CPL laminate) fig 3

NON- REBATED DOOR LEAF

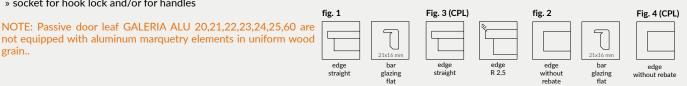
- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles



- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT
 - GRAPHITE, (applies to door leaf) GALERIA ALU 11, 13, 23
 - **GALERIA ALU 21**
 - GALERIA ALU 24, 25
 - GALERIA ALU 12, 22
- » white frost VSG 22.1 safe, complex glass pane **GALERIA ALU 11** GALERIA ALU 13, 23 **GALERIA ALU 21 GALERIA ALU 24 GALERIA ALU 25 GALERIA ALU 12 GALERIA ALU 22**
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame)













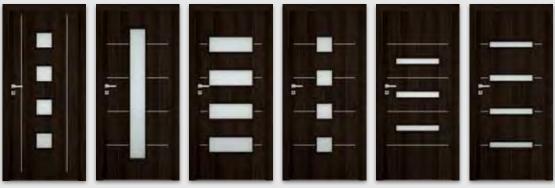




GALERIA ALU 10 GALERIA ALU 20

GALERIA ALU 30 GALERIA ALU 50 GALERIA ALU 60

GALERIA ALU 11 GALERIA ALU 12



GALERIA ALU 24

GALERIA ALU 25



ARTE B 60 - caramel wallnut



*** decor available only in horizontal wood grain



- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

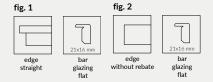
- » edge without rebate, flat glazing bar, fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated
- door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to the door leaf) ARTE B 10, 20, 30 ARTE B 40, 50
- ARTE B 60
- » white frost VSG 22.1 safe, complex glass pane ARTE B 10, 20, 30
- ARTE B 40, 50
- ARTE B 60
- » stabilising insert tubular chipboard » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)





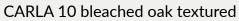
ARTE B 10

ARTE B 30

ARTE B 40

ARTE B 50







*** decor available only in horizontal wood grain



- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar, 19 mm MDF profiled panels fig. 1
 » 2 silver screw-in pivot hinges
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

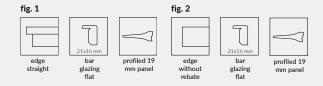
SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT
- GRAPHITE (applies to door leaf)
- CARLA 20
- CARLA 30 CARLA 40
- » white frost VSG 22.1 safe, complex glass pane
- CARLA 20 CARLA 30
- CARLA 40
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

leaf price x2





CARLA 10

CARLA 20



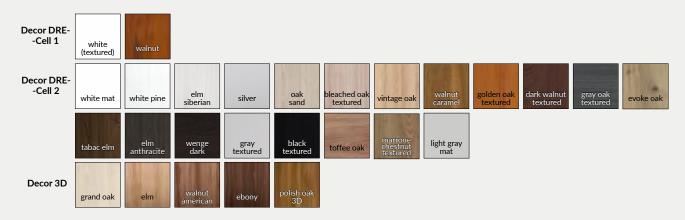
CARLA 30



CAP











- » door leaf frame made of softwood
- » stabilising insert tubular chipboard
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- $\ensuremath{\scriptscriptstyle >}\xspace$ straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

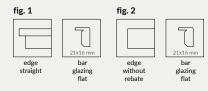
- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- $\ensuremath{\text{\tiny >}}$ edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FINEA 20, FINEA B 20 FINEA 30, 50, 60, FINEA B 30, 50, 60
- » white frost VSG 22.1 safe, complex glass pane FINEA 20, FINEA B 20 FINEA 30, FINEA B 30 FINEA 50, 60, FINEA B 50, 60
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)





FINEA 10

FINEA B 10*



FINEA 20 FINEA B 20*

* FINEA B panels available only with horizontal wood grain



FINEA 30 FINEA B 30*



FINEA 40 FINEA B 40*



FINEA 50 FINEA B 50*



FINEA 60 FINEA B 60*



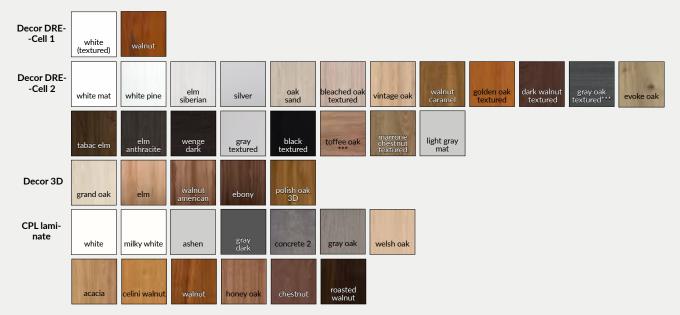
panels wood grain in FINEA



panels horizontal wood grain FINEA B



DECO 20 - toffee oak



*** decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick
- » flat 4mm HDF panel in DECO 40

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing frame Fig. 1 in the leaf decor or black Slim
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » rounded glazing bar, straight edge or edge with radius R 2,5 mm made in directforming (in CPL laminate)

NON- REBATED DOOR LEAF

- » non-rebated edge, flat glazing frame Fig. 2 in the leaf decor or black Slim
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » edge without rebate, rounded glazing bar (in CPL laminate) fig. 5

SLIDING SYSTEM DOOR LEAF

- » non-rebated edge and a choice of: flat glazing bar in the leaf
- decor or black Slim, fig. 2 or a rounded glazing bar fig. 3 » socket for hook lock and/or for handles
- » edge without rebate, rounded glazing bar (in CPL laminate) fig. 5

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) DECO 10, 20, 30
- » white frost VSG 22.1 safe, complex glass pane
- DECO 10, 20, 30
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)





edge R 2,5 mm in CPL laminate



DECO 10



DECO 10 with black glazing bar SLIM





with black glazing bar SLIM



DECO 30



DECO 30 with black glazing bar SLIM



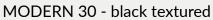
DECO 40

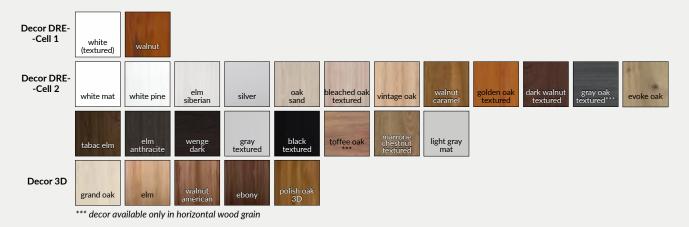


with black glazing bar SLIM

Door leaf width: single leaf door "60" ÷ "100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.











» door leaf frame made of softwood

- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick
- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » non-rebated edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » non-rebated edge and a choice of: flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 2 or a rounded glazing bar, profiled MDF panels, thickness 19 mm fig. 3
- » socket for hook lock and/or for handles



- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) MODERN 20
- MODERN 30
- MODERN 40
- MODERN 50
- » white frost VSG 22.1 safe, complex glass pane
- MODERN 20
- MODERN 30
- MODERN 40
- MODERN 50
- » core made of perforated chipboard » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille » cover-up strip for double leaf non-rebated door
- leaf price x2 » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)
- fig. 1 fig. 3 21x16 mr bar glazing flat glazing bar glazing Slim bar glazing rounded profiled 19 mm panel edge straight flat panel edge without rebate fig. 2 edge without rebate bar ha flat pane glazing Slim glazing flat



MODERN 10



MODERN 10 with black glazing bar SLIM





MODERN 20 with black glazing bar SLIM



MODERN 30



with black glazing bar SLIM



MODERN 40



MODERN 40 with black glazing bar SLIM



MODERN 50



MODERN 50 with black glazing bar SLIM

Door leaves width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



KANON 10 - American walnut, black glazing frames





leaf price x2

OPTIONS AVAILABLE WITH EXTRA CHARGE

GRAPHITE, (applies to door leaf) KANON 20

» white frost VSG 22.1 safe, complex glass pane

» cover-up strip for double leaf non-rebated door

payment is added to the price of the door frame)

» NOTE: third hinge Estetic 80 for non-rebated doors (extra

» stabilising insert tubular chipboard

KANON 30 KANON 40

KANON 20

KANON 30

KANON 40

» non-rebated door leaf

» ventilation undercut

» double leaf door

» door leaf "90" and "100"

» plastic ventilation grille

» aluminum ventilation grille

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT

STANDARD OPTIONS

- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

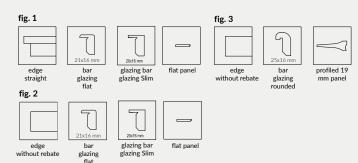
- » straight edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » non-rebated edge, flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » non-rebated edge and a choice of: flat glazing bar in the door leaf decor or black Slim, flat HDF panels, thickness 4 mm fig. 2 or a rounded glazing bar, profiled MDF panels, thickness 19 mm fig. 3
- » socket for hook lock and/or for handles





KANON 10



KANON 10 with black glazing bar SLIM



KANON 20



with black glazing bar SLIM



KANON 30



KANON 30 with black glazing bar SLIM



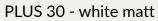
KANON 40



KANON 40 with black glazing bar SLIM

Door leaf width: single leaf door "60"÷"100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.







*** decor available only in horizontal wood grain



- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 1 » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat 4 mm HDF panels and optional: flat glazing bar, fig. 2 or rounded glazing bar fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) PLUS 20 PLUS 40, 50, 60, 70, 80
- PLUS 30
- » white frost VSG 22.1 safe, complex glass pane
- PLUS 20 PLUS 30
- PLUS 40
- PLUS 70, 80
- » stabilising insert tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille

bar glazing

rounded

edge without rebate

- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)
- fig. 2 fig. 1 ____ edge bar flat panel edge bar flat panel without rebate straight glazing glazing flat flat fig. 3

flat panel



PLUS 10











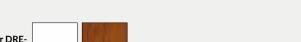


PLUS 60













REBATED AND NON REBATED DOOR LEAVES interior door leaves

STANDARD OPTIONS

- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » Orders, in investment standard, will be exectuted after consultations with Untypical Orders Department. By investment standard, it is defined door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

NON- REBATED DOOR LEAF

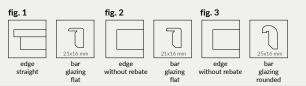
- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate and optional: flat glazing bar fig.2 or
- rounded glazing bar fig. 3
- » socket for hook lock and/or for handles

- **OPTIONS AVAILABLE WITH EXTRA CHARGE**
- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, 20s, 40, 40s, **BULAJ MDF**
 - STANDARD 50, 50s
- STANDARD 30, 30s
- **STANDARD 60**
- » white frost VSG 22.1 safe, complex glass pane STANDARD 20, 20s, 40, 40s STANDARD 50, 50s, BULAJ MDF
- STANDARD 30, 30s
- STANDARD 60
- » stabilising insert tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » rebated door leaf "110" (only STANDARD 10)
- » additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door door leaf price x 2 » there is possibility to purchase metal BULAJ separately

in black or steel colour NOTE: third hinge Estetic 80 for non-rebated doors (additional payment is added to the price of the door frame)





STANDARD 10



STANDARD 20





STANDARD 20s STANDARD 30





STANDARD 40s



STANDARD 50

STANDARD 50s

STANDARD 60

BULAJ MDF

Metal Bulaj *

made of perforated chipboard and fixed door frame)

STANDARD 40

Metal Bulai *

* available only MAT or transparent glass pane

Door leaves width: single leaf door "60" ÷ "100", rebated double leaf door "120" ÷ "200", non-rebated double leaf door "120" ÷ "180". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.









» door leaf frame made of softwood

- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels **fig. 2**
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

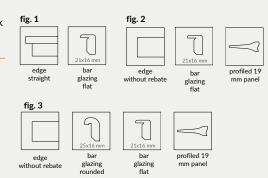
SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar or flat glazing bar, profiled 19 mm MDF panel fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FANO 20, 20s FANO 30, 30s
- » white frost VSG 22.1 safe, complex glass pane FANO 20, 20s
- FANO 30, 30s
- » stabilising insert tubular chipboard
- » non-rebated door leaf
 » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- cover-up strip for t
- » double leaf door
 » NOTE: third hinge Estetic 80 for non-rebated doors (extra

payment is added to the price of the door frame)





FANO 10



FANO 20



FANO 20s

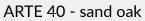


FANO 30



FANO 30s









- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- $\ensuremath{\text{\tiny >}}$ single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

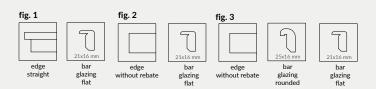
- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated
- door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar or flat glazing bar fig. 3
- » socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) ARTE 10-30, 90
- ARTE 40, 50
- ARTE 80
- » white frost VSG 22.1 safe, complex glass pane
- ARTE 10, 20, 30
- ARTE 40, 50 ARTE 80
- ARTE 90
- » stabilising insert tubular chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)















ARTE 80



ARTE 90

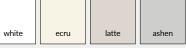
- ARTE 20
- ARTE 30

Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.



UNI 10 - ashen





white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS \$1505-Y50R ashen - RAL 7035



- » door leaf painted with acrylic UV varnish
- » door leaf frame made of MDF
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- **NON- REBATED DOOR LEAF**

» edge without rebate fig. 2

- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel, black or white colour

SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE

- » active single door leaf
- » straight edge fig 3
- » sockets for 2 hidden concealed Tectus 240 3D hinges (door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock



- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
- » white frost VSG 22.1 safe, complex glass pane **BULAJ MDF**
- » core made of chipboard
- » door leaf "90" and "100"
- » ventilation undercut
- » non-rebated door leaf
- » door leaf with inverted rebate
- » cover-up strip for double leaf non-rebated door
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door
- leaf price x2 » there is possibility to purchase metal BULAJ separately in black or steel colour

NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

fig. 1 fig. 3 edge straight edge with inverted rehate

fig. 2

edge without rebate





black steel bulaj *

* available only MAT or transparent glass pane



UNI 10



BULAJ MDF



BULAT metal



FARGO 10 - ashen

Decor



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



STANDARD OPTIONS » door leaf painted with acrylic UV varnish » door leaf "90" and "100" » chipboard full » door leaf frame made of MDF » stabilising insert "honeycomb" » ventilation undercut » non-rebated door leaf **OPTIONS WITHOUT ADDITIONAL CHARGE** » door leaf with inverted rebate » ventilation sleeves » cover-up strip for double leaf non-rebated door » three hinges - applies to rebated door leaf » plastic ventilation grille NOTE: To ensure highest quality of painted products, before » aluminum ventilation grille painting process, both, door leaf and door frames are coated with leaf price x2 » double leaf door special material which constitues solid base. » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame) **REBATED DOOR LEAF** » straight edge fig. 1 » 2 silver screw-in pivot hinges » single-point mortise lock for simple key, for bathroom lock, for fig. 1 cylinder lock or economic lock NON- REBATED DOOR LEAF » edge without rebate fig. 2 edge straight » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges) » magnetic simple key lock, bathroom lock, patent insert lock or fig. 2 economic magnetic lock in steel, black or white colour SLIDING SYSTEM DOOR LEAF » edge without rebate fig. 2 edge without rebate » socket for hook lock and/or for handles DOOR LEAF WITH INVERTED REBATE » active single door leaf fig. 3 » straight edge fig 3 » sockets for 2 hidden concealed Tectus 240 3D hinges (door

edge with inverted rebate

» magnetic lock for simple key, for bathroom lock, for cylinder lock





FARGO 10



FARGO 20



FARGO 30

FARGO 40

FARGO 50



FARGO 60



BINITO 20 white acrylic UV lacquer





white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



types of milling in BINITO collection

WEGA DOOR HANDLE WITH A BACKPLATE

(available only with rebated and non-rebated door leaf in BINITO collection) black matt finish of the handle and backplate





- » door leaf painted with acrylic UV varnish
- » door leaf frame made of MDF
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

REBATED DOOR LEAF

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic simple key lock, bathroom lock, patent insert lock or economic magnetic lock in steel, black or white colour

SLIDING SYSTEM DOOR LEAF

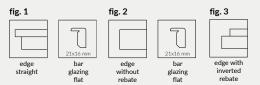
- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE

- » active single door leaf
- » straight edge fig 3
- » sockets for 2 hidden concealed Tectus 240 3D hinges (door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT **GRAPHITE BINITO 11, 23**
- » BINITO 21, 100
- » BINITO 24, 110
- » white frost VSG 22.1 safe, complex glass pane
- **BINITO 11**
- » BINITO 23 » BINITO 21, 100
- » BINITO 24
- » BINITO 110
- » door leaf "90" and "100"
- » chipboard full
- » non-rebated door leaf
- » ventilation undercut
- » door leaf with inverted rebate
- » cover-up strip for double leaf non-rebated door
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



* Note: selected configurations of the BINITO 20 model are available as stock orders, rebated in white matt.





BINITO 90

BINITO 100



BINITO 11

BINITO 21

BINITO 110



BULAJ INVEST metal - honey oak







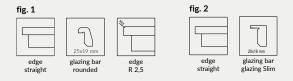
- » door leaf frame made of MDF
- » stabilising insert "honeycomb"
- » transparent glass, thickness 4 mm

OPTIONS WITHOUT ADDITIONAL CHARGE

- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge or edge with radius R 2,5 mm made in directforming fig 1(rounded glazing bar in CPL laminate)
- » straight edge fig. 2 (Slim glazing bar in Finish foils)
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » Orders, in investment standard, will be exectuted after consultations with Untypical Orders Department. By investment standard, it is defined door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.



STANDARD

INVEST 20



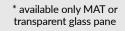
- » glass pane MAT DRE (applies to door leaf) STANDARD INVEST 20, 70, 80, BULAJ MDF
- » STANDARD INVEST 60
- » stabilising insert tubular chipboard
- » "100" door leaves
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » there is possibility to purchase metal BULAJ separately in black or steel colour



STANDARD

INVEST 10

black steel bulaj *



Metal Bulaj *



STANDARD

INVEST 70

STANDARD

INVEST 80

BULAJ INVEST

MDF

BULAJ INVEST

metal

edge R 2,5 mm



Door leaf width: single leaf door "60" ÷ "100". Technical informations: door frames: pp. 132-151, accessories: pp.152-158 and 169, door leaf: pp. 170-178.

STANDARD

INVEST 60



STANDARD CPL REBATED AND NON-REBATED DOOR LEAVES interior door leaves



STANDARD OPTIONS

- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » straight edge for laminates 0.15-0.20 mm and 0.7 mm
- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

» CPL laminate 0,15 - 0,2 mm or 0,7 mm thick

- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

REBATED DOOR LEAF

- » straight edge or edge with R 2.5 mm radius made by directforming for 0.15-0.20 mm laminates fig. 1
- » straight edge for laminates 0.7 mm fig.1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » Orders, in investment standard, will be exectuted after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior door leaves "80" 800 mm, "90" 900 mm.

NON- REBATED DOOR LEAF

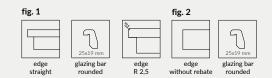
- $\ensuremath{\,^{\scriptscriptstyle N}}$ edge without rebate, rounded glazing bar $\ensuremath{\,^{\rm fig.\,2}}$
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar fig. 2
- » socket for hook lock and/or for handles
- NOTE: colours equivalent: W0118 WHITE

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20,
- **BULAJ MDF**
- **STANDARD 60**
- » white frost VSG 22.1 safe, complex glass pane **STANDARD 20**
- STANDARD 60 **BULAJ MDF**
- » core made of perforated chipboard
- » door leaf "100'
- » door leaf "110" (available only in STANDARD 10)
- » non-rebated door leaf
- » Additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » ventilation undercut
- » double leaf door
- » there is possibility to purchase metal BULAJ separately in black or steel colour
- NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)
- » CPL 0.7 mm laminate is also available in Standard CPL 20, 60, MDF porthole, metal porthole - to place an order, please contact the Customer Service Department.







STANDARD 20

STANDARD 10



- **BULAJ MDF**





leaf price x2

steel or black steel BULAJ (available only MAT or transparent glass pane)



edge R 2,5 mm





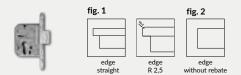
- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- **OPTIONS WITHOUT ADDITIONAL CHARGE**
- » ventilation sleeves

REBATED DOOR LEAF

- » straight edge coated with edge banding or edge with profile R 2,5 mm made in method of directforming fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- NON- REBATED DOOR LEAF

» edge without rebate fig. 2

- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock



additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » core made of: perforated chipboard (1983)
- » perforated chipboard (2110 and 2240)
- » door leaf "90" "100" (1983) DRE CELL » door leaf "90" "100" (2110 and 2240) DRE CELL » door leaf "90" "100" (1983) DRE CELL
- » door leaf "100" (2110 and 2240) DRE CPL
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

There is available 0,7 mm CPL laminate- to place an order and for more information please contact Customer Service Department.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

NOTE: colours equivalent: W0118 - WHITE



edge R 2,5 mm in CPL laminate

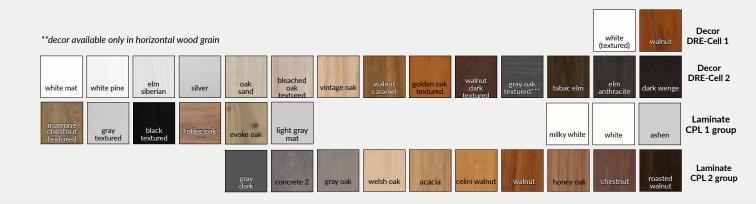








224 STANDARD 10





p. 73

STANDARD OPTIONS

- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves

REBATED DOOR LEAF

- » straight edge, flat glazing bar (in CPL laminate rounded glazing bar) flat 4 mm HDF panels fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat glazing bar (in CPL rounded glazing bar), flat 4 mm HDF panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

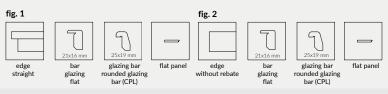
NOTE: colours equivalent: W0118 - WHITE

NOTE: In rebated door leaf coated with CPL laminate it is possible to choose door leaf with edge with radious R=2.5 mm. NOTE: Different heights are available in all models of MODERN collection.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.



- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT
- GRAPHITE (applies to door leaf) MODERN 20
- » MODERN 30
- » MODERN 40 » MODERN 50
- » white frost VSG 22.1 safe, complex glass pane » core made of: perforated chipboard (1983 and 2043)
- » perforated chipboard (2110 and 2240)
- » door leaf "90" and "100" (1983 and 2043) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame) » NOTE: collection MODERN 10-50 coated with CPL laminate in
- standard height is available i sliding version.





198 MODERN 30



height



211 MODERN 30



224 MODERN 30





- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane white bark 4 mm thick

OPTIONS WITHOUT ADDITIONAL CHARGE

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves

REBATED DOOR LEAF

- » straight edge, flat glazing bar (in CPL laminate rounded glazing bar) flat 4 mm HDF panels fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON- REBATED DOOR LEAF

- » edge without rebate, flat glazing bar (in CPL laminate rounded glazing bar), flat 4mm HDF panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: colours equivalent: W0118 - WHITE

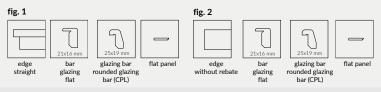
NOTE: In rebated door leaf coated with CPL laminate it is possible to choose door leaf with edge with radious R=2.5 mm. NOTE: Different heights are available in all models of PLUS fig. 1 collection.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT
- GRAPHITE (applies to door leaf) PLUS 20
- » PLUS 40, 50, 60, 70, 80
- » PLUS 30
- » white frost VSG 22.1 safe, complex glass pane p. 77
- » core made of: perforated chipboard (1983 and 2043)
- » perforated chipboard (2110 and 2240)
- » door leaf "90" and "100" (1983 and 2043) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

NOTE: collection PLUS 10-80 coated with CPL laminate in standard height is available in sliding version.





height



224 PLUS 30





ENA - white mat

DRE sliding system is designed to be used together in one set with single or double leaf door, which are available in our sales offer in sliding version. Sliding system is available in colours which constitute standard finishing colours of door leaf unit: DRE - Cell, 3D foil, CPL laminates, and painted doors with the exception of the following collections: Enter, Enter Akustic, Solid, Solid RC2, Forca B, fire resistant doors, glass doors, and doors with different heights.

In our sale offer there are available two different types of sliding system:

NS - system mounted directly on the wall NT - sliding system mounted together with adjustable tunnel

There are two options of NT sliding system:

- » mounted together with adjustable tunnel with 63 mm architrave
- » mounted together with adjustable tunnel with 80 mm architrave

Set of sliding system comprises of: sliding guide bar with hardware (LEON SN 150, 180, 200), spacing board, masking strip, and fender beam (fender beam is available for single leaf - for doors with hook lock option in fender beam there is milling for latch). In the system mounted with adjustable tunnel, NT, set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions: Single leaf door: "60", "70", "80", "90", "100" Double leaf door: "2x60", "2x70", "2x80", "2x90", "2x100"

Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.

In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.





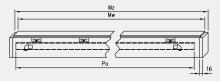


satin

ACCESSORIES

- » round handle 1 pcs.
- » oval handle 1 pcs.
- » Hook lock with with two
- round or oval handles with the key
- » hook lock with toilet option with two round or oval handles
- » hook lock with cylinder with two round handles
- » One set of door handle for single door leaf consist of 2 pcs.

masking strip with guide bar



Single sliding system

Dimension	Maskir	ng strip	Guide bar
door [mm]	Mz	Mw	Pa
644, 744	1620	1588	1500
844	1920	1888	1800
944	2120	2088	2000
1044	2160	2128	2000

double leaf sliding system

Dimension	Masking strip		Guide bar
door [mm]	Mz	Mw	Ра
2 x 644	2 x 1519	2 x 1503	2 x 1500
2 x 744	2 x 1519	2 x 1503	2 x 1500
2 x 844	2 x 1819	2 x 1803	2 x 1800
2 x 944	2 x 2019	2 x 2003	2 x 2000
2 x 1044	2 x 2063	2 x 2047	2 x 2000

Single sliding system

symbol	"60"	"70"	"80"	"90"	"100"
Α	602	702	802	902	1002
С	646	746	846	946	1046
D	664	764	864	964	1064
E	752	852	952	1052	1152
E*	786	886	986	1086	1186
S	644	744	844	944	1044

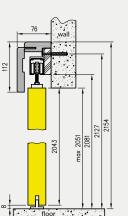
double leaf sliding system

symbol	"120"	"140"	"160"	"180"	"200"
Α	1200	1400	1600	1800	2000
С	1244	1444	1644	1844	2044
D	1264	1464	1664	1864	2064
E	1350	1550	1750	1950	2150
E*	1384	1584	1784	1984	2184
S**	644	744	844	944	1044

E* applies to tunnel with T80 architrave

S** width of single door leaf

NS - vertical cross-section





6



Masking strip and guide bar for double sliding system is made by connecting two elements of single system.

12

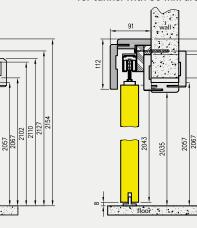
NT - vertical cross-section for tunnel with 63 mm architrave

NT - vertical cross-section for tunnel with 80 mm architrave

hook lock with

key and

handle oval handle



hook lock

with a key and

a handle

round

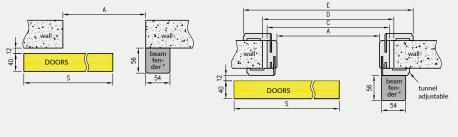
Height of sliding door leaf unit - 2043 mm total height of sliding system - 2154 mm

204

2035

NS - horizontal cross-section (left system)

NT - horozontal cross-section (left system)



* is not available in double leaf system

NOTE: In double sliding system masking strip is connected on lenght, by two single elements.



GALLA 1 decormat





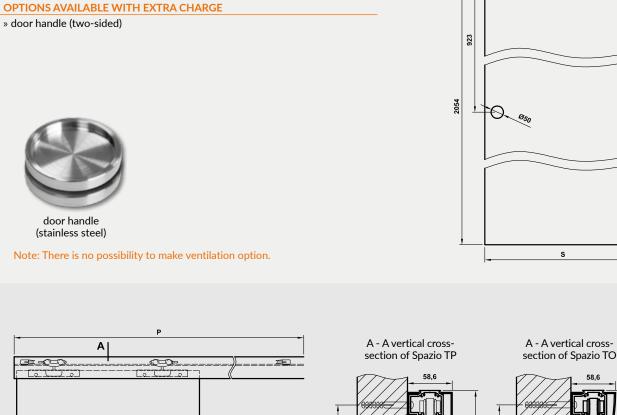
sliding glass door leaf

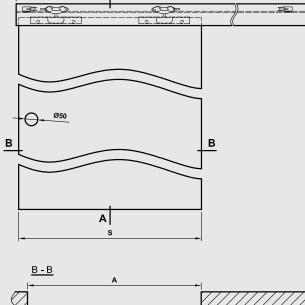
Sliding system for glass doors "Spazio", is made of anodized aluminum, and used as a complete and complementary solution together with finished door frame. Whole set comprises of - guide channel with straight or oval blende, hardware designed to hang sliding glass pane and bottom door guide.

There is two options of Spazio System (only difference is in the shape of external blende):

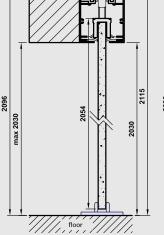
- » Spazio TP with straight blende
- » Spazio TO with oval blende

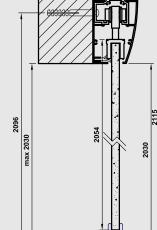
To complete the whole system it is reccomended to buy glass door leaf in sliding version from collection Galla. There is designed for this solution round handle.





20





floor

Dimensions

	S	А	Р
"60"	630	590	1340
"70"	730	690	1540
"80"	830	790	1740
"90"	930	890	1940

S - width of door leaf unit A - width of wall passage

P - lenght of guide channel

Door leaf width: single leaf door "60"÷"90". Technical information: p. 131.



Sliding system SPAZIO CD - STANDARD 10 sand oak

SLIDING SYSTEM SPAZIO CD MOUNTED ON-WALL SLIDING SYSTEM DOOR LEAF interior door leaves

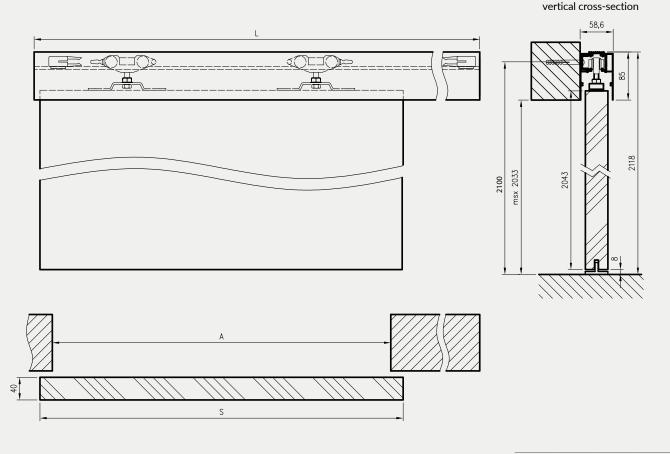
SPAZIO CD

On-wall mounted sliding system with anodized guide channel and rectangular blende. Is designated for panel doors and frame construction doors.

WHOLE SET COMPRISES OF:

- » guide channel with side caps
- » system sliding trolleys
- » door leaf hangers
- » bottom stopper
- » assembly kit (screws and bolts)

To complete the whole system it is reccomended to buy door leaf in sliding system version available in our standard sale offer together with door handle. Door handle is to be purchased separately (informations pp.97).



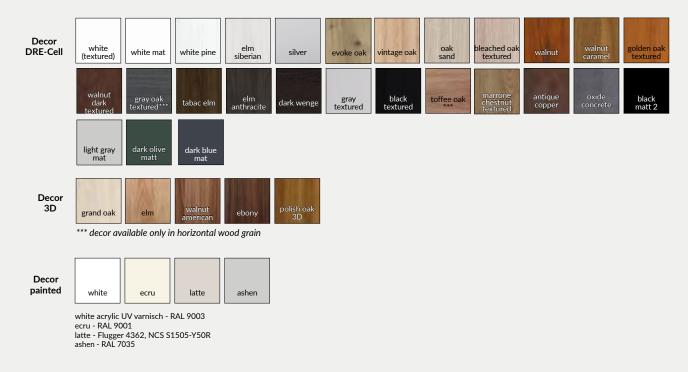
	А	S	L
"60"	600	644	1370
"70"	700	744	1570
"80"	800	844	1770
"90"	900	944	1970
"100"	1000	1044	2170

A - width of wall passage S - width of door leaf unit

L - lenght of guide channel



Sliding system doors hidden in the wall (pocket system) PA - STANDARD 10 vintage oak



SLIDING SYSTEM DOORS HIDDEN IN THE WALL (POCKET SYSTEM) PA - 125 MM

Sliding system doors hidden in the wall (pocket system) PA - it is sliding system doors hidden in the wall designated for light gypsum cardboard wall construction.

TECHNICAL PARAMETERES

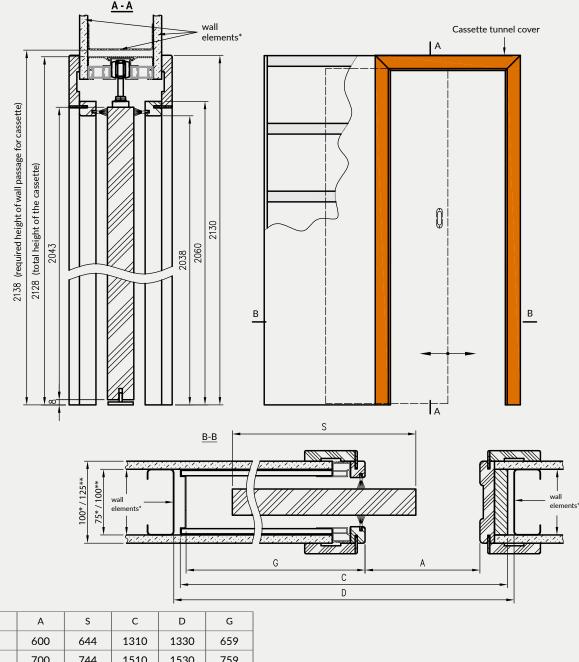
Assembly of sliding system doors hidden in the wall is to be done in construction of the profiles used to build gypsum cardboard wall construction with total thickness 125 mm (or other type of the construction with total thickness 125 mm). After it is necessary to finish wide surfaces with plasterboards 12,5 mm thick (plasterboards shall be purchased seperately), finish detailing process of those surfaces and assemble tunnel cover of sliding system.

SET COMPRISES OF:

- » cassette elements made of aluminum elements and additionall assembly accessories
- » elements which allows to decorate build in sliding system so called tunnel cassette cover with architraves 80 mm wide

To complete whole system it is neccessary to purchase door leaf in sliding system (it is recommended to purchase door leaf with "thimble" option) and hardware for this door leaf (lock and/or door handle and thimble).

NOTE: VETRO A, VETRO D and VETRO B door leaf with width "70" is not complementary product for sliding system doors hidden in the wall (pocket system) PA.



60	600	644	1310	1330	659
70	700	744	1510	1530	759
80	800	844	1710	1730	859
90	900	944	1910	1930	959
100	1000	1044	2110	2130	1059

C - total width of cassette

D - width of walls passage prepared for cassette

G - deepth of ready cassette



folding doors FOLDE 10 - white matt





FOLDING DOORS FOLDE

System of folding doors is characterised by that, during opening process of door leaf unit, doors fold into position parallel to each other . The complete set of folding doors comprises:

fig. 1

edge straight

- » two-element door leaf interconnected by 3 hidden concealed hinges
- » adjustable door frame for folding doors

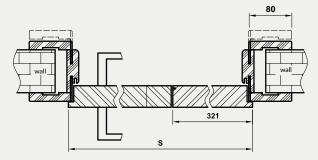
STANDARD OPTIONS

- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » straight edge fig. 1
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » 3 hidden concealed ISTAR hinges instaled between twoelement door leaf unit

OPTIONS AVAILABLE WITH EXTRA CHARGE

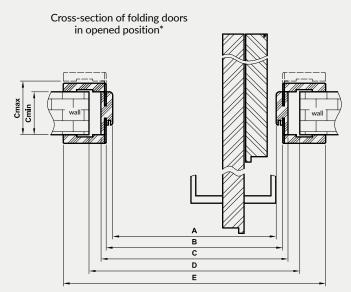
- » stabilising insert tubular chipboard
- » door leaf "90" and "100"

Cross-section of folding doors in closed position* (right doors, left doors it is mirror reflection)



Dimensions

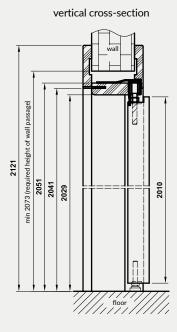
	S	А	В	С	D	Е
"80"	844	806	830	850	880	990
"90"	944	906	930	950	980	1090
"100"	1044	1006	1030	1050	1080	1190



*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesnt take into account door handle)

D - required width of wall passage

NOTE: There is no possibility to shorten door leaf.





SARA ECO 2 toffee oak

Available colours of aluminum door frames



anode



White RAL 9003





SARA ECO 2 REBATED AND NON-REBATED DOOR LEAF interior door leaves

NON-REBATED - OPENING OUTWARDS AND REBATED - OPENING INWARDS

Sara Eco 2 door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colors of the walls.

CONSTRUCTION OF SARA ECO 2 DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with sheets of plaster board. After detailing process, only visible part is rebate of the door frame, prepared for future painting, e.q. in the colours of the walls. non- rebated panel construction door leaf is available in two finishing options:

- » wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
- » The wide surfaces of the door leaf are covered with DRE-Cell or 3D foils, the edges of the door leaf are covered with a edgeband in the color of the foil (except for the colors: antique copper and concrete oxide).

OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

» ventilation undercut

- » tubular chipboard in standard 202
- » tubular chipboard in standard 220
- » tubular chipboard in standard 240

STANDARD OPTION

- » door leaf frame made of softwood
- » sockets for 2, 3 or 4 ISTAR concealed hinges

» stabilising insert "honeycomb"

» magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

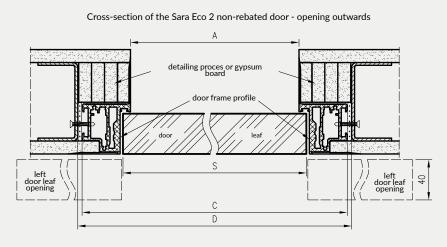
OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

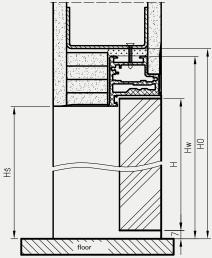
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » dropping seal
- » tubular chipboard in standard 202
- » tubular chipboard in standard 220
- » tubular chipboard in standard 240

The price of the door frame also includes 2, 3 or 4 concealed hinges. Note: in option with stabilising insert as tubular chipboar, in standard 202 it is required to use 3 hinges.



NON-REBATED - OUTWARD OPENING IN THE 202X, 220X, 240X STANDARD





Vertical cross-section of the Sara Eco 2 non-rebated door leaves - opening outwards

Dimensi	ons of r	on-reb	ated do	or leave	S
standard	Н	НŚ	hw	HO	

SARA ECO 2

interior door leaves

REBATED AND NON-REBATED DOOR LEAF

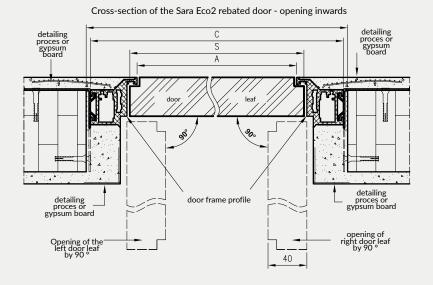
202x	2020	2020	2068	2075	
220X	2200	2200	2248	2255	
240X	2400	2400	2448	2455	
					J

Dimensions of	of the	door	leaf	width	Sara	Fco
Dimensions	n une	aooi	icui	withduit	Sara	LCO

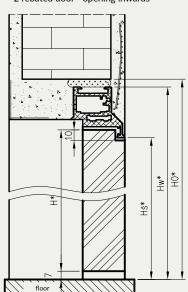
	S	А	С	D		
"60"	620	605	701	710		
"70"	720	705	801	810		
"80"	820	805	901	910		
"90"	920	905	1001	1010		
"100"	1020	1005	1101	1110		

2

REBATED - OUTWARD OPENING IN THE 202X, 220X, 240X STANDARD



Vertical cross-section of the Sara Eco 2 rebated door - opening inwards



S - door leaf width

S - door leaf width A - width of passage in door frame unit C - external width of door frame D - required width of wall passage H - the height of the door leaf HS - height of the door frame passage Hw - external height of the door frame H0 - height of the wall passage

standard	H*	Hś *	Hw *	H0 *		
202x	2030	2030	2078	2085		
220X	2210	2210	2258	2265		
240X	2410	2410	2458	2465		

height dimensions of rebated doors

* - Applies to rebated doors

Dimensions of the door leaf width Sara Eco 2

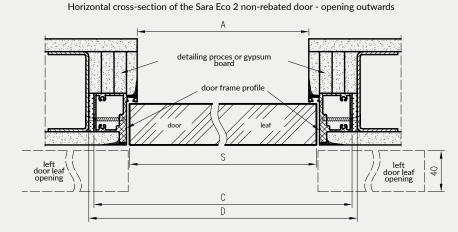
	S	Α	С	D
"60"	620	605	701	710
"70"	720	705	801	810
"80"	820	805	901	910
"90"	920	905	1001	1010
"100"	1020	1005	1101	1110



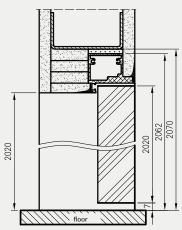


DRE ALUMINUM DOOR FRAME REBATED AND NON-REBATED DOOR LEAVES interior door leaves

NON-REBATED - OUTWARD OPENING IN THE 202X STANDARD



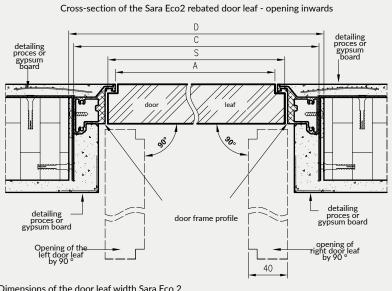
Vertical cross-section of the Sara Eco 2 nonrebated door leaves - opening outwards



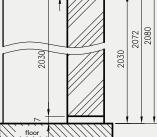
Dimensions of the door leaf width Sara Eco 2

	S	Α	С	D
"60"	620	605	690	700
"70"	720	705	790	800
"80"	820	805	890	900
"90"	920	905	990	1000
"100"	1020	1005	1090	1100

REBATED - OPENING INWARDS IN THE 202X STANDARD, DRE DOOR FRAME



Vertical cross-section of the Sara Eco 2 rebated door leaf - opening inwards



Dimensions of the door leaf width Sara Eco 2

	S	Α	С	D
"60"	620	605	690	700
"70"	720	705	790	800
"80"	820	805	890	900
"90"	920	905	990	1000
"100"	1020	1005	1090	1100

S - door leaf width A - width of passage in door frame unit C - external width of door frame D - required width of wall passage

PANEL CONSTRUCTION



STANDARD OPTIONS

- » door leaf frame made of softwood
- » stabilising insert "honeycomb"
- » glass pane 4 mm thick: white bark, "window blind", CHINCHILA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- » 2 silver screw-in pivot hinges
- » latch strike plate and two flush bolts

OPTION WITHOUT ADDITIONAL CHARGE

- » three hinges applies to rebated door leaf
- » black glazing bar Slim
- **OPTIONS AVAILABLE WITH EXTRA CHARGE**
- » white frost VSG 22.1 safe, complex glass pane
- DOSTAWKA 30
- » SIDE PANEL 40
- » SIDE PANEL 41
- » core made of perforated chipboard
- » door frame for door leaf with side panel

Side panel it is passive rebated door leaf unit with "40" width and 40 mm thick, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination: "60+40"; "70+40"; "80+40"; "90+40"; "100+40".

Side panel 10 can be applied to rebated interior door leaf. Side panel 30 can be applied to models ARTE 10-30 and STANDARD 30. Side panel 40 can be applied to models ARTE 40, 50, 90; STANDARD 40, KANON 30, DECO collection. Side panel 41 can be applied to models MODERN 30, PLUS 30.

To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose wright colour, type of the edge and number of hinges.

NOTE: There is no possibility to shorten side panels.





+30%





FRAME CONSTRUCTION

STANDARD OPTIONS

- » stiles made of wood-based panels
- » glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
- » 3 silver screw-in pivot hinges
- » latch strike plate and two flush bolts
- » straight edge fig. 1
- **OPTIONS AVAILABLE WITH EXTRA CHARGE**
- » door frame for door leaf with side panel

+30%

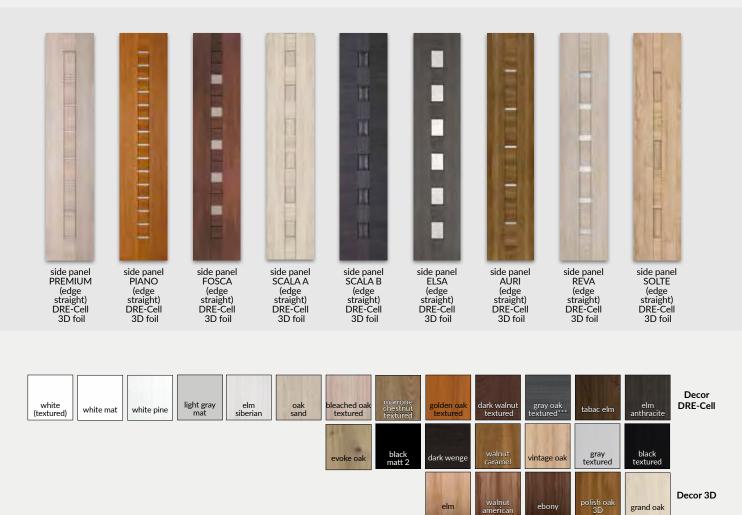
fig. 1

NOTE: Price of side panel is equal to the price of corresponding door leaf model.

There is possibility to make side panels to all frame construction door leaf,

available in presented collections, in following combinations: "60+40"; "70+40"; "80+40"; "90+40"; "100+40"

NOTE: There is no possibility to shorten side panels.



*** decor available only in horizontal wood grain

TRANSOM LIGHTS / SIDELIGHTS





Possible configuration of transom lights/side lights



TRANSOM LIGHTS AND SIDELIGHTS

Transom lights/ sidelights are fixed, unpenable, glazed partition between rooms or spaces that may constitute an independent structure or a supplement for interior doors (except for glass doors) with a fixed door frames. Transom lights/sidelights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

» two horizontal and two vertical main beams

» set of cover and instalation strips

» set of gaskets

» main beam couplers

Transom lights/sidelights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D, CPL laminate 0,15-0,20 mm and painted.

NOTE: Our product doesnt come with the glass pane, which should be purchased by the Client separately. We reccomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/sidelights should be performed once the "wet" construction are completed.

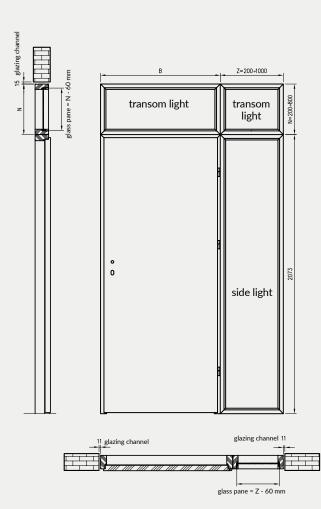
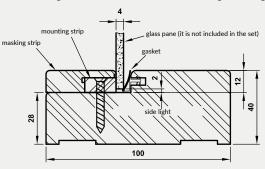


Fig. A cross-section of the transom light/sidelights



Dimensions of transom lights/sidelights

range of products	height total	width total	lenght of the perimeter
side light	2073 mm	Z	2*2073+2*Z
sidelight	Ν	Z	2*N+2*Z
transom light	Ν	В	2*N+2*B

available options of transom lights heights "N" = 200-800 mm.

available options of the width of transom and side lights "Z" = 200-1000 mm.

Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; the available options of the width of fixed door frames; available options of the widths can be found in the following tables:

The transom lights are mounted on the single-leaf door frame

	"60"	"70"	"80"	"90"	"100"	"110"
В	688	788	888	988	1088	1188

Transoms mounted with the door frame in double-leaf doors

	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
В	1123	1223	1323	1423	1523	1623	1723	1823	1923	2023	2123

Price of the transom lights/sidelights is calculated per one meter of circumference measured on the outer side of the transom lights/ sidelights.

To place an order please contact Untypical Orders Department - phn. 55 236 42 59.

NOTE: height of the sidelight is adapted to the standard height of the fixed door frame. Therefore, we do not reccomend shortening door frames in configuration with the sidelight.







STANDARD OPTIONS

- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » stabilising insert tubular chipboard
- » external HDF board flat or with decorative milling .
- » 3 silver screw-in pivot hinges
- » straight edge ig. 1 or edge R 2,5 mm (in CPL laminate) ig. 2

REBATED DOOR LEAF MODEL ENTER:

- » bottom deadbolt lock adapted for door lock cylinder
- » upper deadbolt lock adapted for door lock cylinder
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree =
- 900mm)

REBATED DOOR LEAF SOLID

- » multipoint mortise lock
- » hinges reinforced with anti-thrust bolts
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree =
- 900mm)

APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling. Door leaf models ENTER/SOLID are available with 0,7 mm CPL laminate - to place an order and for more information please contact Customer Service Department. NOTE: Model ENTER 0 and SOLID 0 - door leaves in CPL laminate and edge with radius R 2,5 mm as standard option. It is reccomended to use together with door leaf collection ENTER/SOLID fixed door frame

ENTER/SOLID or metal door frames.



* door handle and upper backplate METRO, set of patented cylinder - single key system



114 Door leaf width: single leaf door "80"÷"100". Technical informations: door frames; pp. 132 - 151, door leaf: pp. 170 - 178.



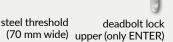
ENTER/SO REBATED DOOR LEAF interior entrance

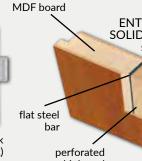


dropping seal









chipboard



lock mortise lock multipoint

hinges and anti-thrust bolts





digital viewfinder DDS1 (separately)



digital viewfinder DDS2 (separately)



edge R 2,5 mm in CPL laminate

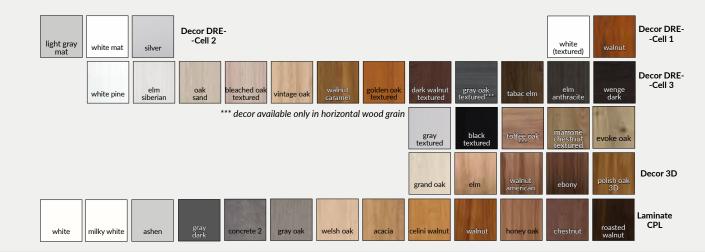
OPTIONS AVAILABLE WITH EXTRA CHARGE

viewfinder

(separately)

- » viewfinder included separately
- » digital viewfinder DDS1 included separately
 » digital viewfinder DDS2 separately
 » digital viewfinder DDS2 separately
 » stainless steel threshold 70 mm wide

- » cancellation of second lock (ENTER)
- » dropping seal



FR/SOLID REBATED DOOR LEA interior entrance





STANDARD OPTIONS

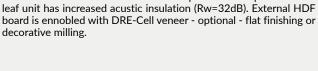
- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » stabilising insert tubular chipboard
- » external HDF board flat or with decorative milling .
- » 3 silver screw-in pivot hinges
- » straight edge fig.1 or edge R 2,5 mm (in CPL laminate) fig. 2

REBATED DOOR LEAF MODEL ENTER:

- » bottom deadbolt lock adapted for door lock cylinder
- » upper deadbolt lock adapted for door lock cylinder
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

REBATED DOOR LEAF SOLID

- » multipoint mortise lock
- » hinges reinforced with anti-thrust bolts
- » Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)



in multifamily and in public utility buildings.

ENTER/SOLID or metal door frames.

Door leaf ENTER and SOLID can be used as internal entrance door

It is reccomended to use together with door leaf collection ENTER/

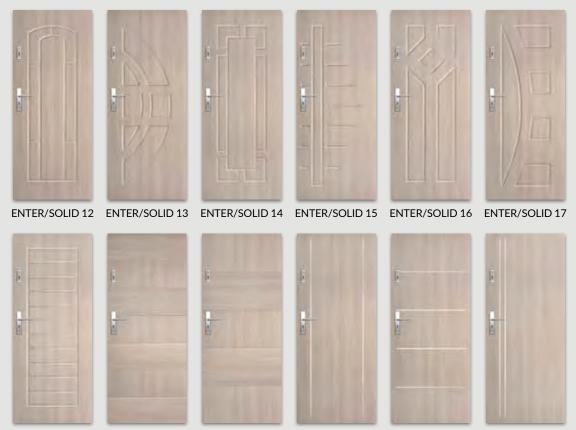
Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door



SOLID fixed door frame

CONSTRUCTION

APPLICATION



ENTER/SOLID 18 ENTER/SOLID 19* ENTER/SOLID 20* ENTER/SOLID 21** ENTER/SOLID 22** ENTER/SOLID 23** * in models 19 and 20 veneer is glued in strips with variable wood grain.

Door leaf width: single leaf door "80"÷"100".

116 Technical informations: door frames; pp. 132 - 151, door leaf: pp. 170 - 178.



ENTER/SOLID REBATED DOOR LEAF interior entrance

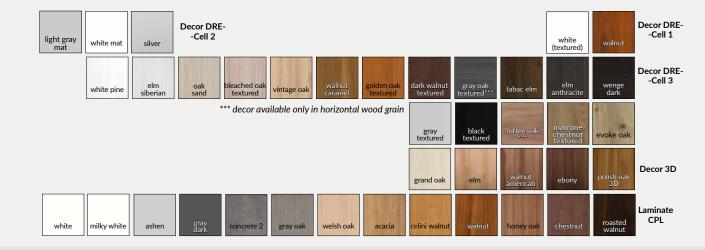


MDF board



digital viewfinder DDS1 (separately)

digital viewfinder DDS2 (separately)





SOLID RC2 - gray oak CPL



STANDARD OPTION:

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » multipoint mortise lock
- » anti-thrust bolts
- » 3 triple hinges
- » HDF external board with aluminum sheet

SOLID RC2 door leaves have acoustic insulation class Rw=32dB and have antiburglary class RC2 according to PN-EN 1627:2012. To comply with technical approval whole set must comprise of door leaf, steel door frame, steel threshold and purchased separately dedicated for this product hardware: door handle, backplate and cylinder patent inserts. Picture of door handle and backplate can be found on page 157.

APPLICATION

Door leaf SOLID RC2 can be used as internal entrance door in multifamily buildings and in public utylity buildings. It can be used together with door frames:

- » OSS (fixed steel door frame) informations and prices pp. 144-145
- » OSR (steel adjustable door frame), informations and prices pp. 146-147
- » OSH (hybrid steel door frame) informations and prices pp. 149-150

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » viewfinder separately
- » "100" door leaves
- » steel threshold
- » ONTARIO door handle
- » ONTARIO backplate
- » patent insert (price for 2 pc)

OPTIONS WITHOUT ADDITIONAL CHARGE

Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)





threefold hinge E878

white milky white	ashen	gray dark	concrete 2	gray oak	welsh oak	acacia	celini walnut	walnut	honey oak	chestnut	roasted walnut	Laminate CPL
	white mat RAL 9003	light gray mat RAL 7047	dark gray matt RAL 7024	brown mat RAL 8017	white semigloss RAL 9003	light gray semi-gloss RAL 7047	DARK GRAY semi-gloss RAL 7024	semigloss brown RAL 8017	beige semigloss RAL 1001	black matt RAL 9005	Black semi- gloss RAL 9005	Available colours metal door frames

Door frames colours are in two gloss scale (matt/low structure, semi gloss/plain).

FIRE RESISTANT DOOR LEAF ATHOS REBATED Interior entrance door



ATHOS TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS

- » fire resistance class: EI30 with a steel door frame
- » fire resistance class: EI30 with a wooden door frame
- » smoke proof class: Sa, S₂₀₀ » mechanical resistance class: 3
- » sound insulation class: RW=32 dB
- » acoustic insulation class: Rw = 37 dB with a wooden door frame and wooden threshold

APPLICATION

Interior entrance fir-resistance doors, are used in residential housing, public utility buildings and collective residential buildings, as well as commercial and technical premises.

STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » single-point mortise lock adapted for cylinder lock
- » 3 triple hinges

DOOR FRAMES

- » fixed metal door frame pp. 144
- » adjustable metal door frame p.146
- » steel hybrid door frame p.149
- » wooden door frame p. 121

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » selfcloser DORMA
- » selfcloser GEZE
- » door leaf "100" "110"
- » viewfinder
- » wooden threshold

In order to comply with the conditions of the National Technical Assessment, doors with fire resistance EI 30 should be equipped with a self closer.

The price of the set is from 45 - includes: door leaf, steel fixed door frame and dropping seal.

ATTENTION: The price of the leaf does not include the price of a steel frame or a wooden frame.



ATHOS 10





WOODEN DOOR FRA for the Athos EI-30 door leaf

CONSTRUCTION

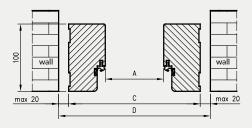
The OD ATHOS door frame is made of glued pine wood, covered with CPL O, 15-0.2 mm laminate on the exposition side. Frame beams, with a fixed width of 100mm, are cut at an angle of 90 °. An intumescent gasket with fire-resistant properties is glued in the channel, milled in the notch of the beams.

APPLICATION

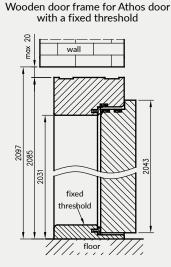
OD ATHOS door frames are dedicated to Athos door leaves, which as a set, installed in accordance with the National Technical Assessment No. 2018/0633, they constitute a partition with fire resistance El 30. Moreover, equipped with a fixed threshold, they meet the acoustic insulation criteria in accordance with the class Rw = 37 dB, and in the configuration with a droping seal, without a fixed threshold, Rw = 32 dB

SET CONTAINS

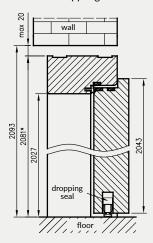
- » Main beams (lintel, latch plate beam with the main lock catch and main beam with the hinges with milled holes for the yokes and three-part hinges and mounted anti-theft bolt sockets), rebate gasket, three hinges (middle part of the three-part hinge) + 3 hinge yokes, a set of elements to be assembled door frame according to the attached instructions. The door frames are packed in cardboard boxes.
- Assortment of wooden frames:
- OD ATHOS for Athos door with a fixed threshold
- OD ATHOS UO for Athos doors with a dropping seal »



OD dimensions for Athos doors										
width.	Α	С	D							
"80"	802	910	934							
"90"	902	1010	1034							
"90E"	917	1025	1049							
"100"	1002	1110	1134							
"110"	1102	1210	1234							
D - width	of the ass	sembly ho	le							



Wooden door frame for Athos door with droppimg seal







FORCA TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » class of anti-burglary: RC3 (according to PN-EN 1627: 2012)
- » fire resistance class: El,30
- » smoke proof class: Sa, \tilde{S}_{200}
- » mechanical resistance class: 3
- » acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two patented cylinder inserts.

STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » steel strings
- » 5-point mortise lock
- » 3 triple hinges

DOOR FRAMES

- » fixed metal door frame pp. 144
- » adjustable metal door frame p.146
- » steel hybrid door frame p.149

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel threshold
- » handle
- » longitudinal backplate
- » patent cylinder x 2 pcs.
- » selfcloser DORMA
- » selfcloser GEZE » door leaf "100"
- » viewfinder

In order to comply with the conditions of the National Technical Assessment for doors with EI 30 fire resistance and anti-burglary properties, doors should be equipped with a self closer and DIVA door handle with the backplate. Picture of door handle and backplate - p. 157.

NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders.









FORCA B TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » class of anti-burglary:
- RC3 (according to PN-EN 1627: 2012)
- » mechanical resistance class: 3
- » acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two patented cylinder inserts.

STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » steel strings
- » 5-point mortise lock
- » 3 triple hinges

DOOR FRAMES

- » fixed metal door frame pp. 144
- » adjustable metal door frame p.146
- » steel hybrid door frame p.149

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel threshold
- » handle
- » longitudinal backplate
- » patent cylinder x 2 pcs.
- » door leaf "100"
- » viewfinder

NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders.



white milky white ashen gray dark concrete 2 gray oak welsh oak acacia celini walnut walnut honey oak chestnut chestnut chestnut chestnut roasted walnut



OLIMP 10 - white matt





FIRE RESISTANT DOORS OLIMP REBATED DOOR LEAF interior entrance fire-resistance door leaf HALSPAN system

STANDARD OPTIONS

- » core made of Halspan chipboard 44 mm in El30 or 54 mm in El 60 with additional pine wood strips attached circumferentially
- » straight edge, rounded glazing bar fig.1
- » transparent fire resistance glass pane (variable width dependent upon the size of the door leaf)
- » intumescent smoke-proof gasket
- » 3 hinges
- » patented cylinder lock
- » dropping seal



fire resistance ventilation grille.





SELFCLOSER DORMA TS-71

SELFCLOSER GEZE TS 2000

Acoustic sound insulation rate for single leaf door Rw=32 dB Acoustic sound insulation rate for double leaf door Rw=27 dB

NOTE: In door leaf with fire-resistance EI30 there are used three triple hinges, while in door leaf with fire resistance EI60 there are used VX7939 hinges.



OLIMP 10



OLIMP 20



OLIMP 30



OPTIONS AVAILABLE WITH EXTRA CHARGE

- » viewfinder
- » selfcloser DORMA TS-71
- » selfcloser DORMA TS-90
- » selfcloser GEZE TS 2000
- » fire resistance ventilation grille.
- » surcharge for passive door leaf

APPLICATION

Fire-resistance doors are used as interior entrance doors in residential housing, public utylity buildings and colective residential buildings. In order to comply with the conditions of the National Technical Assessment self closer should be applied in doors with fire-resistance EI30 and EI60.

Doors are sold only as a set with a metal fire-resistance door frame.



SELFCLOSER DORMA TS-90 IMPULS

METAL FIRE RESISTANT DOOR FRAME

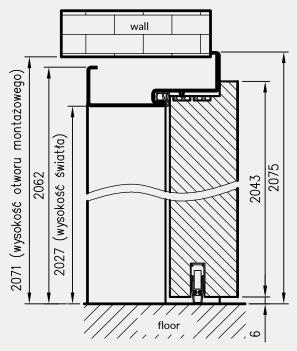
CONSTRUCTION

Metal door frame is made of carbon steel construction plate with a minimum thickness 1,5 mm, structure is welded and powder-coated in brown or white colour.

APPLICATION

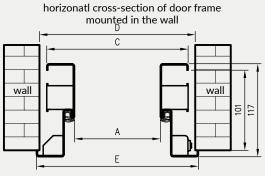
Door frame is applied to the interior entrance fire-resistance doors OLIMP EI60.

OLIMP EI-60 door leaf vertical cross-section

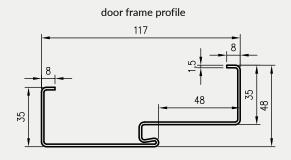


STANDARD OPTIONS

- » 3 hinges
- » gasket with enhanced flame-resistance properties



D - width of the assembly hole





threefold hinge

Hinge SIMONSWERK VX 7939/160 (for door widths "100" and "110"

	А	С	D	Е
"80"	801	871	889	897
"90"	901	971	989	997
"90E"	926	996	1014	1022
"100"	1001	1071	1089	1097
"110"	1101	1171	1189	1197

Dimensions of OSPP EI60 for double leaf doors

	А	С	D	Е
"160"	1636	1706	1724	1732
"170"	1736	1806	1824	1832
"180" = "90" + "90"	1836	1906	1924	1932
"200" = "100" "100"	2036	2106	2124	2132
"210"	2136	2206	2224	2232
"220"	2236	2306	2324	2332

WOODEN FIRE RESISTANT DOOR FRAME

DOOR FRAME CONSTRUCTION

Fixed wooden door frame with cross-section 54X100 mm is made of coniferous wood coated in door leaf unit colour with 0,2 CPL laminate.

APPLICATION

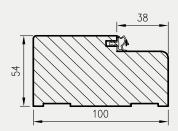
Door frame is applied to the interior entrance fire-resistance doors OLIMP EI30.

STANDARD OPTION

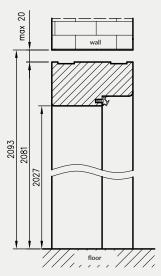
EI30 door frame

- » 3 hinges
- » gasket with enhanced flame-resistance properties
- » latch strike plate
- » set of assembly accesories

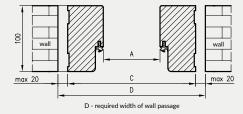
Cross-section of fire-resistance wooden door frame for OLIMP door leaf



vertical cross-section of fire-resistance door leaf.



Horizontal cross section door frame in the wall



for single-leaf doors				fo	or dou	ıble-leat	doors	
	Α	С	D			Α	С	D
80	802	910	934	1	160	1637	1745	1769
90	902	1010	1034	1	170	1737	1845	1869
90E	917	1025	1049	1	180	1837	1945	1969
100	1002	1110	1134	1	190	1937	2045	2069
110	1102	1210	1234	2	200	2037	2145	2169

white milky white ash	gray dark concrete 2	gray oak welsh oak	acacia celini walnut	walnut honey	pak chestnut roast waln	
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ENTER ACOUSTIC RW 32 dB



ENTER ACOUSTIC TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

» mechanical resistance class: 3

» sound insulation class Rw = 32dB

APPLICATION

Door leaf ENTER ACOUSTIC are designed to be used as interior entrance door in multifamily buildings and in public utylity buildings

STANDARD OPTION:

- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » stabilising insert tubular chipboard
- » flat external HDF board
- » dropping seal
- » 3 silver screw-in pivot hinges
- » straight edge or edge R 2,5 mm (in CPL laminate)
- » bottom deadbolt lock adapted for door lock cylinder
- » Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree =

900mm)

DOOR FRAMES:

- » steel hybrid door frame p.149
- » adjustable metal door frame p.146
- » fixed metal door frame pp. 144
- » fixed rebated door frame p. 132
- » adjustable door frame with T80 architrave, T63 pp. 134
- **OPTIONS AVAILABLE WITH EXTRA CHARGE:**
- » viewfinder included separately
- » door leaves "110"



ENTER 0 ACOUSTIC



** decor available while stocks last *** decor available only in horizontal wood grain







GALLA 1 transparent



GALLA 1 decormat



GALLA 1 decormat brown



GALLA 1 decormat graphite



GALLA 2 sand blasted glass transparent strips



GALLA 3 sand blasted glass transparent strips



GALLA 10 decormat screen printing



GALLA 10 transparent glass screen printing



GALLA 11 decormat screen printing



GALLA 11 transparent glass screen printing



GALLA 12 decormat screen printing



GALLA 13 decormat screen printing

Door leaf is made of tempered, 8mm glass pane.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » ventilation undercut available in swing door leaf
- » (door leaf "80" and "90" meet ventilation requirements)

SELECTION OF LOCKS FOR GLASS DOORS

Depending on door leaf opening direction (left/right):

GEZE toilet locks are configured, for left door leaf - left locks are used for right door leaf - right door locks are used

remaining door locks are universal use (they can be configured left or right).

In toilet lock it is necessary to choose one of the following combinations which present assembly situation (difference is in door leaf opening direction and/or placement of toilet blockade):

fig. 1 right door leaf /blockade outside

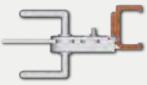


fig. 2 left door leaf/blockade outside

fig. 3 right door leaf/blockade inside



fig. 4 left door leaf/blockade inside



Geze toilet locks - select left toilet lock inside. remaining locks - select right lock*

Geze toilet locks - select right toilet lock outside. remaining locks - select left lock*

Geze toilet locks - select left toilet lock outside. remaining locks - select left lock*

Geze toilet locks - select right toilet lock inside. remaining locks - select right lock*

* In toilet locks, except Geze and metalbud locks, definition "left", "right" refers to placement of toilet blockade: description "left lock" means that blockade is placed on exterior side of the door leaf, description "right lock" means that blockade is placed on interior side of the door leaf.

HARDWARE



** It is necessary to purchase patented cylinder 21/26 separately (see details in

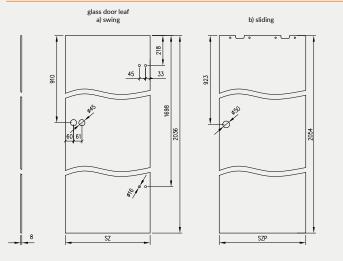
the table above)

Toilet lock - selection of toilet lock see details above



TECHNICAL INFORMATIONS

DOOR LEAF DIMENSIONS AND PLACEMENT OF HARDWARE



Door leaf unit is made of safe, plain or glued, tempered 8mm glass pane which has in standard option holes for assembly of:

» hinges and lock in swing doors leaf

» round door handle and hardware adapted for sliding system door leaf

APPLICATION

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

DOOR LEAF WIDTH

Symbol of the door dimension	SZ	SZP
"60"	617	630
"70"	717	730
"80"	817	830
"90"	917	930

SZ - width of glass swing door leaf

SZP - width of glass sliding door leaf

DOOR LEAF HEIGHT

2036 mm - height of glass swing door leaf 2054 mm - height of glass sliding door leaf

NOTE: There is no possibility to shorten glass door leaf.

CLEARANCE BETWEEN DOOR LEAF AND FLOOR

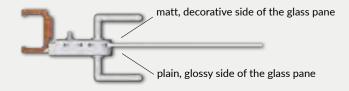
Standard clearance between door leaf unit and ready floor is 8 mm.

NOTES REFERED TO HINGE

DOOR FRAMES applied to glass doors should be equipped with two pivot .ø 15 mm.

OPENING DIRECTION OF GLASS DOOR LEAF ...</t

In door leaves Galla there are two different sides of glass pane (it is not refered to transparent Galla1).



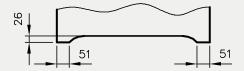
FULFILMENT OF VENTILATION REQUIREMENTS FOR GLASS DOORS

		oors ation undercut		
symbol dim. DOORS	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]		
"90"	0,027	2		
"80"	0,024	5,5		
"70"	0,021	10*		
"60"	0,017	16*		

* - door leaf "60" and "70" doesnt meet

ventilation requirements.

Ventilation undercut (only swing door leaf)



Use of ventilation undercut in door leaf unit with width "80" - "90" and standard clearance between door leaf and floor (8mm) will fulfill ventilation requirement - total ventilation surface 0,022 m2.

FIXED DOOR FRAMES

CONSTRUCTION

Fixed door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL, finish veneer or painted.

Door frames has fixed width of 100 mm.

APPLICATION

Fixed door frame can be used in the following types of doors:

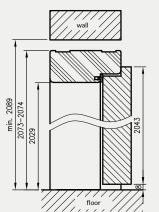
- » ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch plate)
- » SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- » glass doors ("OPC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip)
- » other remaining rebated door leaf (using 2 or 3 ø 13,5 mm hinges, in all frame construction door and panel door collections having size "90" and wider; door frames should be equipped with 3 hinges)

Masking strips are used in fixed door frames and SOFT door frames, whereas for the fixed SOFT natura door frames angular architrave are used.

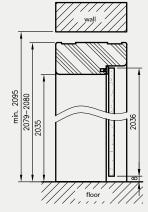
THE SET CONTAINS

Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

OP vertical cross-section for rebated door leaf



OP vertical cross-section for glass doors

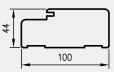


required height of wall passage 2089 mm (2095 mm for glass doors)

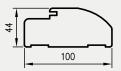




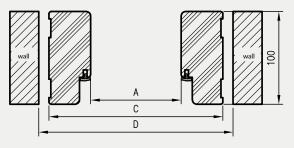
OP profile



OP SOFT profile



OP Horizontal cross section



"60" 6 "70" 7 "80" 8	A 000 000	C ** 688 788	D 712 812
"70" 7 "80" 8	00	788	812
"80" 8			
	00		
"90" 9	00	888	912
	00	988	1012
"90E" 9	04	992	1016
"100" 10	000	1088	1112
"110" 11	100	1188	1212

* door frames for glass doors, width "60" - "90"
D - required width of wall passage

OPTIONS AVAILABLE WITH EXTRA CHARGE

- » door frame ENTER (with latch deadbolt plate)
- » door frame SOLID
- » door frame for double leaf door:

for rebated door leaf double-leaf doors

	А	C **	D
"100d"	1035	1123	1147
"110d"	1135	1223	1247
"120"	1235	1323	1347
"130"	1335	1423	1447
"140"	1435	1523	1547
"150"	1535	1623	1647
"160"	1635	1723	1747
"170"	1735	1823	1847
"180"	1835	1923	1947
"190"	1935	2023	2047
"200"	2035	2123	2147

FIXED DOOR FRAMES

CONSTRUCTION

Fixed non-rebated door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL or painted. Door frames has fixed width of 100 mm.

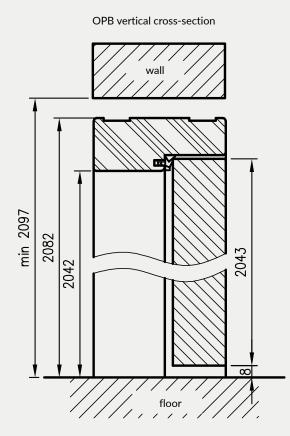
APPLICATION

Fixed non-rebated door frame can be applied to all DRE collections which are available in non-rebated option.

SET CONTAINS

Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

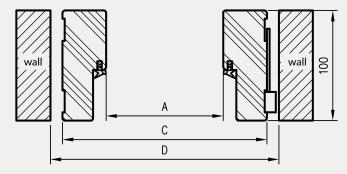


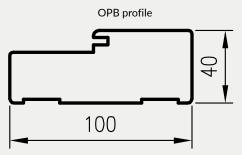


required height of the wall opening 2097 mm

D - required width of wall passage

OPB Horizontal cross section





for single-leaf doors for double-leaf doors С D А С D А "60" 707 627 730 "120" 1274 1354 1380 "70" 727 807 830 1374 1454 1480 "130" "140" "80" 827 907 930 1474 1554 1580 "150" "90" 927 1007 1030 1574 1654 1680 1754 "160" 1780 "100" 1027 1107 1130 1674 "170" 1774 1854 1880 "180" | 1874 1954 1980

Prices include 2 hinges with assembly plates.

Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is additional payment)

» Additional payment for the third hinge Estetic 80

ADJUSTABLE DOOR FRAMES WITH ANGULAR ARCHITRAVE T80 OR T63

CONSTRUCTION

Adjustable door frame with angular architrave T80 or T63 is equipped with architrave elements with small rounding of the cross-section profile. It is made of a high-quality, wood-based MDF board. On its visual side it is entirely coated with a decorative, wood-imitation DRE-Cell veneer, 3D veneer, CPL laminate 0,15 - 0,2 mm or painted**. Its construction allows for use on walls with span 75-320 mm thick.

**NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.

APPLICATION

Adjustable door frame can be applied for:

- » interior door leaves rebated and for glass door leaves (ORC)
- » entrance doors ENTER (includes 3 hinges ø 13, 5 mm, additional latch plate extra charge)

SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

Door frames are packed in cardboard boxes.

Door frames used as a set with frame construction doors and door frames with size "90" and wider, should be equipped with three hinges. Door frames for glass door "ORC" are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip.

for single-leaf doors

Α

602

702

802

902

1002

1102

60

70

80

90

100

110

С

646

746

846

946

1046

1146

D

680

780

880

980

1080

1180

E**

786

886

986

1086

1186

1286

E*

752

852

952

1052

1152

1252

for double-leaf doors

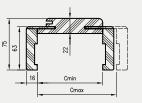
	Α	С	D	E**	E*
100d	1035	1079	1115	1219	1185
110d	1135	1179	1215	1319	1285
120	1235	1279	1315	1419	1385
130	1335	1379	1415	1519	1485
140	1435	1479	1515	1619	1585
150	1535	1579	1615	1719	1685
160	1635	1679	1715	1819	1785
170	1735	1779	1815	1919	1885
180	1835	1879	1915	2019	1985
190	1935	1979	2015	2119	2085
200	2035	2079	2115	2219	2185
* **		~ .			

* dimension reffer to door frame with T63 architrave

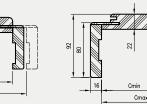
** dimension reffer to door frame with T80 architrave

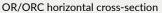


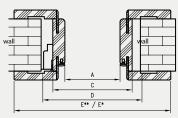
OR/ORC cross-section with T63 architrave



OR/ORC cross-section with T80 architrave

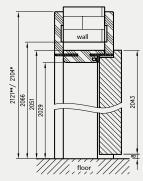




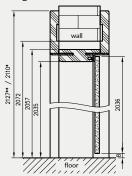


D - required width of wall passage

vertical cross-section of rebated door leaf with OR



vertical cross-section of glass doors with ORC



ADJUSTABLE DOOR FRAMES WITH VARIABLE HEIGHTS AND ANGULAR ARCHITRAVE T80

By the fact of the interest expressed by our clients in doors of custom sizes, we have introduced to our offer collections of MODERN, PLUS and STANDARD 10 door leaf model with adjustable door frame equipped with angular architrave T80 in 3 additional heights.

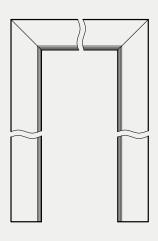
APPLICATION

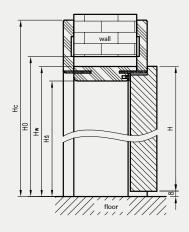
Adjustable door frame with variable heights with T80 architrave can be used for rebated door leaf STANDARD 10, MODERN and PLUS collections with three additional leaf height options: 1983mm, 2110mm and 2240mm.

SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All rebated door frames in 3 additional height options should be equipped with 3 hinges.



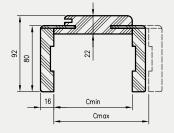


OR vertical cross-section

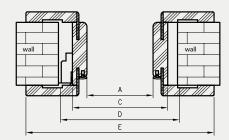
Н	ΗŚ	hw	HO	HC
1983	1969	1991	2006	2061
2110	2096	2118	2133	2188
2240	2226	2248	2263	2318



OR cross-section with T80 architrave



OR horizontal cross-section



D - required width of wall passage

H - door leaf height H0 - required the wall passage height

for single-leaf doors

	J ·			
	А	С	D	E
60	602	646	680	786
70	702	746	780	886
80	802	846	880	986
90	902	946	980	1086
.00	1002	1046	1080	1186
	60 70 80 90	A 60 602 70 702 80 802 90 902	A C 60 602 646 70 702 746 80 802 846 90 902 946	60 602 646 680 70 702 746 780 80 802 846 880 90 902 946 980

for double-leaf doors

A			
A	С	D	E
235	1279	1315	1419
335	1379	1415	1519
435	1479	1515	1619
535	1579	1615	1719
635	1679	1715	1819
735	1779	1815	1919
835	1879	1915	2019
935	1979	2015	2119
035	2079	2115	2219
	335 435 535 635 735 335 735	335 1379 435 1479 535 1579 635 1679 735 1779 335 1879 935 1979	33513791415435147915155351579161553516791715735177918153351879191573519792015

CONSTRUCTION

Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a decorative wood-imitation DRE-Cell veneer, 3D veneer, CPL laminate , or painted**. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-320. In white mat, black mat 2, white UV varnish, white pine, sand oak, polish oak 3D white varnish, black varnish, decors from LUX and WOOD collections, there is possibility to choose connection of main beams at 90 degree.

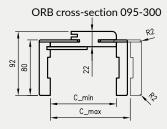
**NOTE: To ensure the highest quality of painted and lacquered door frames, before varnishing or painting process they are coated with special material which constitues solid base.

APPLICATION

Adjustable non-rebated door frame can be used with all DRE non-rebated collections of the door leaf.

SET CONTAINS

Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



ORB cross-section 075

for double-leaf doors С D Е А 120 1274 1318 1378 1458 1558 130 1374 1418 1478 140 1474 1518 1578 1658 1574 150 1618 1678 1758

1718

1818

1874 1918 1978

1778

1878

1858

1958

2058

1674

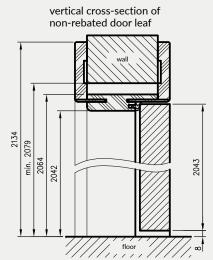
1774

160

170

180

95

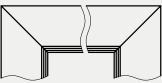


required wall passage height 2079 mm

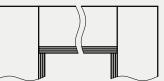
for single-leaf doors

	Α	C	D	E
60	627	671	711	811
70	727	771	811	911
80	827	871	911	1011
90	927	971	1011	1111
100	1027	1071	1111	1211



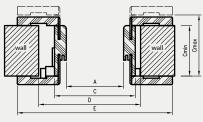


ORB connection at 90



** connection at 90^{degree} is available in white matt, black matt 2, white acrylic UV varnish, white pine, sand oak, Polish oak 3D, white varnish, black varnish and LUX and WOOD collections

ORB horizontal cross-section



D - required width of wall passage

*075-095 door frame has a different cross section, for a 75-89 mm wall thickness, it will be necessary to shorten pen of the adjustable angle element.

Prices include 2 hinges with assembly plates.

Price of door frame for double leaf doors: + 50% (in the case of using 3 hinges there is additional payment)

» Additional payment for the third hinge Estetic 80

» Extra charge for connection of main beams at 90 degree available in white mat, black mat 2, white UV varnish, white pine, sand oak, polish oak 3D, white varnish, black varnish and decors in collections LUX and WOOD

By the fact of interest expressed by our clients in non-rebated doors of custom sizes, we have introduced to our offer collections MODERN, PLUS and STANDARD 10 door leaf model with non-rebated adjustable door frame in 3 additional heights. Construction of the door frame is the same as in the non-rebated adjustable door frame (they vary only in height).

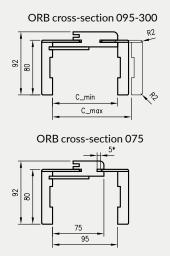
APPLICATION

Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10, MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

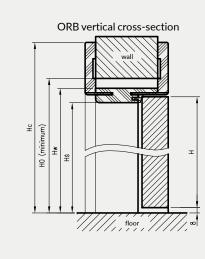
All door frames in 3 additional height options can be equipped with 2 or 3 hinges.



adjustable angle element.

*NOTE: 075-095 door frame has a different cross-section,

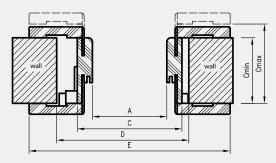
for a 75-89 mm wall thickness, it will be necessary to shorten pen of the



Н	НŚ	hw	H0	HC
1983	1982	2004	2019	2074
2110	2109	2131	2146	2201
2240	2239	2261	2276	2331

H0 - required the wall passage height

ORB horizontal cross-section



for single-leaf doors

	Α	C	D	E
60	627	671	711	811
70	727	771	811	911
80	827	871	911	1011
90	927	971	1011	1111
100	1027	1071	1111	1211

for double-leaf doors

	А	С	D	E							
120	1274	1318	1378	1458							
130	1374	1418	1478	1558							
140	1474	1518	1578	1658							
150	1574	1618	1678	1758							
160	1674	1718	1778	1858							
170	1774	1818	1878	1958							
180	1874	1918	1978	2058							

D - required width of wall passage

Prices include 2 hinges with assembly plates.

Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is additional payment)

» Additional payment for the third hinge Estetic 80



CONSTRUCTION

Adjustable door frame with inverted rebate is made of a high-quality wood-based MDF board. On its visual side it is painted with highest quality acryclic UV varnish. To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows for use on walls ranging between 90-290 mm.

APPLICATION

Door frame can be applied to door leaves with inverted rebate, from collection: Uni, Binito, Fargo.

THE SET CONTAINS

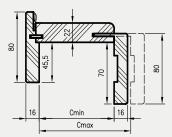
Main beam (one horizontal and two vertical elements) with wide angular architrave T80, door gasket, set of two TECTUS 240 3D hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



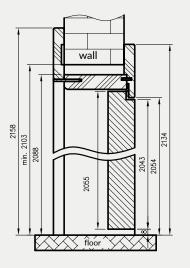
right door leaf

S

door frame profile



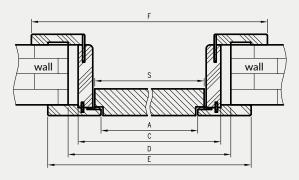
vertical cross-section of ORO



Required height of the wall opening = 2103 mm

horizontal cross-section of ORO

left door leaf





TECTUS 240 3D hinge

D - required width of wall passage

	Α	С	D	E	F	S
60	625	694	724	785	834	644
70	725	794	824	885	934	744
80	825	894	924	985	1034	844
90	925	994	1024	1085	1134	944
100	1025	1094	1124	1185	1234	1044

Decor				
	white	ecru	latte	ashen

white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

ADJUSTABLE TUNNEL WITH ARCHITRAVE T63, T80

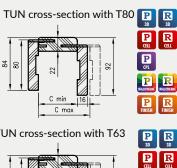
Adjustable tunnel is a decorative cover of wall passage. It can be used as a seperate solution or as an integral part of the sliding wallmounted system NT.

The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

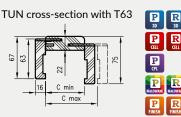
- there is no possibility to mount any hinges »
- there is no latch strike plate »
- there is no channel for a gasket different heights and spans of the front and rear architraves (values E and F in tables) »

R

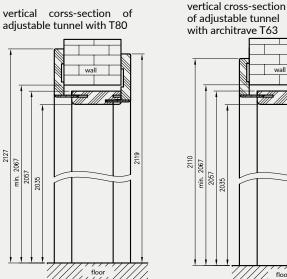


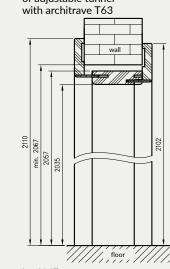






NOTE: To ensure the highest quality of painted tunnels, before painting process they are coated with special material which constitutes solid base.

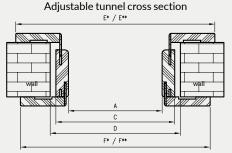




Double adjustable tunnel

symbol	120	130	140	150	160	170	180	190	200
Α	1200	1300	1400	1500	1600	1700	1800	1900	2000
С	1244	1344	1444	1544	1644	1744	1844	1944	2044
D	1264	1364	1464	1564	1664	1764	1864	1964	2064
E *	1350	1450	1550	1650	1750	1850	1950	2050	2150
E**	1384	1484	1584	1684	1784	1884	1984	2084	2184
F*	1334	1434	1534	1634	1734	1834	1934	2034	2134
F**	1368	1468	1568	1668	1768	1868	1968	2068	2168

required height of wall opening 2067 mm



Single adjustable tunnel

	·				
symbol	60	70	80	90	100
Α	602	702	802	902	1002
С	646	746	846	946	1046
D	664	764	864	964	1064
E*	752	852	952	1052	1152
E**	786	886	986	1086	1186
F *	736	836	936	1036	1136
F **	770	870	970	1070	1170

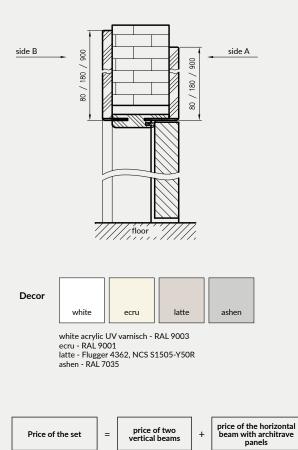
D - required width of wall passage *refers to Adjustable Tunnel with T63 *refers to Adjustable Tunnel with T80

OPTIONS AVAILABLE WITH EXTRA CHARGE

Tunnel for double leaf door: +30%



UNI 10 - white



∕side A

CONSTRUCTION

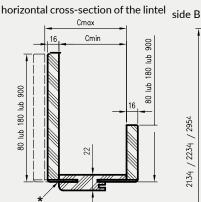
Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a foil and in next step is painted. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-320. On horizontal beam there are made special architrave panels in three optional dimensions: 80 mm, 180 mm or 900 mm.

APPLICATION

Adjustable non-rebated door frame with architrave panels can be used with all DRE non-rebated painted collections.

SET CONTAINS

Main beam with wide architrave (80 mm) with small rounding angles of the cross-section profile (R2), horizontal beam with architrave panels in 3 optional dimensions, door gasket, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



cross-section of vertical beam

22

80

Required height of the wall opening = 2079 mm

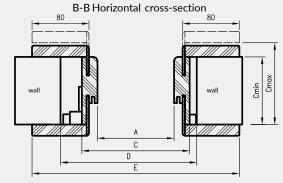
A-A Vertical section

*NOTE: 075-095 door frame has a different cross-section, shallow milling for architrave, for a 75-89 mm wall thickness, it will be necessary to shorten pen of the architrave element.

** - third hinge, option at extra charge

Cmai

Cmin



D - required width of wall passage

		for si	ingle-lea	af doors
	А	С	D	Е
60	627	671	711	811
70	727	771	811	911
80	827	871	911	1011
90	927	971	1011	1111
100	1027	1071	1111	1211



EXTENSION PANELS

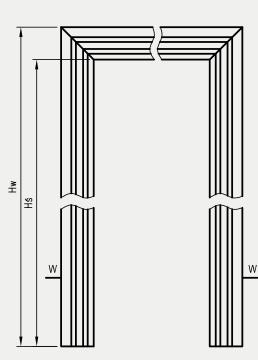
APPLICATION

Extension panel it is a component of decorative cover of wall passage but also it can be used as extention to install door frames in walls, which are thicker than 320mm. Panel is an extention of middle parts of adjustable door frames and adjustable tunnels. It might be used together with architraves from previous orders of door frames and adjustable tunnels with connection of main beams at 45 degree.

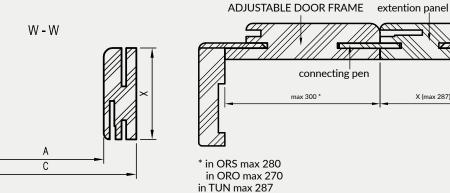
Extention panels with variable heights are available only in Cell and CPL group.

SET CONTAINS

- » two vertical beams
- » horizontal beam
- » three connecting pens
- » accessories used to connect main beams









adjustable architrave

max 20

X (max 287)

options of the width of panels cross-section

22

Х	062	082	107	127	147	167	187	207	227	247	267	287	
---	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	--

EXTENSION PANELS

Dimensions of extension panels OR - adjustable door frames for rebated doors

		height options						fc	r single-	leaf doo	rs						for dout	ole-leaf c	loors				
	PL	198x	211x	224X] ["60"	"70"	"80"	"90"	"100"	"110"	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
НŚ	2029	1969	2096	2226		А	602	702	802	902	1002	1102	1035	1135	1235	1335	1435	1535	1635	1735	1835	1935	2035
hw	2051	1991	2118	2248		С	646	746	846	946	1046	1146	1079	1179	1279	1379	1479	1579	1679	1779	1879	1979	2079

Dimensions of the ORB extension panelsconnected at 45 degree - non-rebated adjustable door frames for non-rebated doors connected at 45 degree

Γ			height	options				for sir	ngle-leaf	doors				for do	uble-leaf	f doors		
Γ		PL	198x	211x	224X		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"
Γ	НŚ	2042	1982	2109	2239	Α	627	727	827	927	1027	1274	1374	1474	1574	1674	1774	1874
	hw	2064	2004	2131	2261	С	671	771	871	971	1071	1318	1418	1518	1618	1718	1818	1918

Dimensions of TUN extension panels - adjustable tunnels

					for sir	ngle-leaf	doors					for do	uble-leaf	doors			
		PL		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
	НŚ	2035	А	602	702	802	902	1002	1200	1300	1400	1500	1600	1700	1800	1900	2000
ſ	hw	2057	С	646	746	846	946	1046	1244	1344	1444	1544	1644	1744	1844	1944	2044

НŚ

hw

Dimensions of the ORC extension panels - adjustable door frames for glass doors

-						
	PL		"60"	"70"	"80"	"90"
НŚ	2035	А	600	700	800	900
hw	2057	С	644	744	844	944

Dimensions of the ORS extension panels - adjustable door frames for folding doors - adjustable door frames for door leaves with inverted rebate

Dimensions of ORO extension panels

PL		"80"	"90"	"100"		PL			1
2029	Α	806	906	1006	НŚ	2066	1	А	
2051	С	850	950	1050	hw	2088]	С	

PL		"60"	"70"	"80"	"90"	"100"
2066	А	650	750	850	950	1050
2088	С	694	794	894	994	1094

OPTIONS AVAILABLE WITH EXTRA CHARGE

panel for double doors: + 30%

STEEL FIXED DOOR FRAMES

CONSTRUCTION

metal door frames are made of steel low carbon sheet with 1,5 mm thickness, secured with lacquered, organic protective surface. Door frame consist of two vertical elements: latch plate beam and beam with the hinges (in door frame for double leaf door there are two vertical elements with the hinges) and lintel. Those elements are permanently welded together. Vertical beams with hinges are equipped with sockets for the hinges, while beams for latch plates are equipped with cuts for locks tongue and cuts for dead bolt of dedicated door leaf lock (set includes gasket). Door frame profile, its dimentions, equipment and available colours depends on selected options - type of the door leaf.

APPLICATION / TYPES OF OSS DOOR FRAMES (FIXED STEEL DOOR FRAMES)

OSS_STAND OSSB_STAND OSS_GLASS OSS_ENTER OSS_SOLID OSS_SOLID_RC2 OSS_ATHOS OSS_FORCA	OSS For rebated interior doors OSS for non-rebated interior doors OSS for interior glass doors OSS for the Enter door, Enter Akustik, Revos OSS for solid doors OSS for Solid RC2 door leaf OSS for Athos door leaf OSS for Forca or Forca B door leaf
	OSS for Forca or Forca B door leaf
OSS_OLIMP_EI30	OSS for Olimp EI-30 door leaf

All frames are designed to be mounted on the finished floor.

STANDARD OPTIONS IN OSS

- » sockets for 2, 3, 4 or 6 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSSB

- » sockets for 2 or 4 hinges
- » magnetic lock latch

STANDARD OPTIONS IN OSS GLASS

» sockets for 2 hinges

» socket for latch plate of main lock

STANDARD OPTIONS IN OSS ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSS SOLID

» sockets for 3 hinges

- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSS ATHOS, FORCA, FORCA B

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSS OLIMP EI30

- » socket for latch plate of main lock
- » sockets for 3 or 6 triple hinges (6 for double-leaf frames)

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (mat / low structure or semi-gloss / plain). There are available colours:



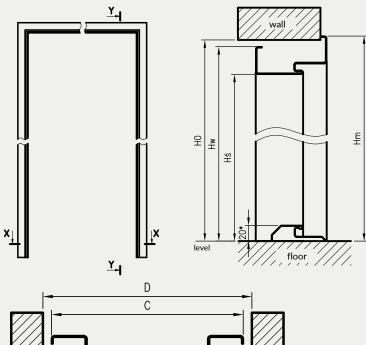
*** beige colour is available only in semi-gloss

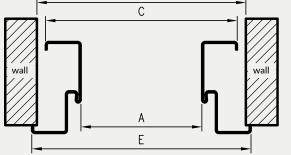
Black semi-glos

black matt



STEEL FIXED DOOR FRAMES



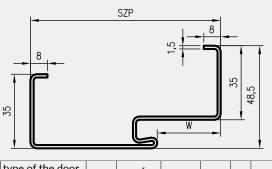


D - width of the assembly hole

OSS width dimensions

					STAND	GLASS	ENTER	SOLID	SOLID	ATHOS	OLIMP	FORC/
symbol width.	А	с	D	Е	OSS							
"60"	600	670	687	697	•	•						
"70"	700	770	787	797	•	•	•					
"80"	800	870	887	897	•	•	•	•	•	•	٠	•
"90"	900	970	987	997	•	٠	•	٠	٠	•	٠	•
"90E"	904	974	991	1001	•		•	•	•			
"90E"	915	985	1002	1012						•	٠	•
"100"	1000	1070	1087	1097	•		•	٠	٠	•	٠	٠
"110"	1100	1170	1187	1197	•		•			•	•	

**** - investment dimension "90E" different for technical and remaining doors



type of the door frame	HO	НŚ	hw	hm	w	SZP	
OSSB STAND	2084	2040,5	2075,5	2089	46	106	
OSS STAND							
OSS ENTER		~~~ ~					
OSS SOLID	20/1	2027,5*	2062,5	2076	30	90	
OSS SOLID RC2							
OSS_GLASS	2077	2033,5	2068,5	2082	30	90	
OSS ATHOS	2072	2029.5*	20/45	2070			
OSS FORCA	2073	2029,5	2064,5	2078	38	117	
OSS OLIMP EI30	2070	2025,5	2060,5	2074			

H0 - height of the wall passage

Hś - height of the door frame passage

* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

OSS OLIMP EI30

EI30

RC2

for double leaf doors									
symbol width.	А	С	D	E					
"160"	1637	1707	1724	1734					
"170"	1737	1807	1824	1834					
"180"	1837	1907	1924	1934					
"190"	1937	2007	2024	2034					
"200"	2037	2107	2124	2134					
"210"	2137	2207	2224	2234					
"220"	2237	2307	2324	2334					

OSSB STAND

symbol width.	А	С	D	E				
"60"	624	694	711	721				
"70"	724	794	811	821				
"80"	824	894	911	921				
"90"	924	994	1011	1021				
"100"	1024	1094	1111	1121				

OSS STAND dimensions for double leaf doors

symbol width.	А	С	D	E					
"100d"	1032	1102	1119	1129					
"110D"	1132	1202	1219	1129					
"120"	1232	1302	1319	1329					
"130"	1332	1402	1419	1429					
"140"	1432	1502	1519	1529					
"150"	1532	1602	1619	1629					
"160"	1632	1702	1719	1729					
"170"	1732	1802	1819	1829					
"180"	1832	1902	1919	1929					
"190"	1932	2002	2019	2029					
"200"	2032	2102	2119	2129					

OSSB STAND

for doub	for double leaf doors								
symbol width.	А	С	D	E					
"120"	1271	1341	1358	1368					
"130"	1371	1441	1458	1468					
"140"	1471	1541	1558	1568					
"150"	1571	1641	1658	1668					
"160"	1671	1741	1758	1768					
"170"	1771	1841	1858	1868					
"180"	1871	1941	1958	1968					

* - OSS STAND door frames for double-leaf doors, "100d" - "200" widths

** - OSS FORCA B - OSS FORCA option for Forca B doors (without fire resistance)

*** - single-leaf OSSB STAND door frames with 3 hinges additional payment of

ADJUSTABLE METAL DOOR FRAME

The essence of the adjustable door frame is that its construction allows to instal door frame, without additional finishing work. Angular architrave allows for additional adjustment in the range + 30mm.

APPLICATION / TYPES OF OSR (ADJUSTABLE STEEL DOOR FRAMES)

OSR_STAND OSRB_STAND OSR_GLASS OSR_ENTER OSR_SOLID OSR_SOLID_RC2 OSR_ATHOS OSR_FORCA OSR_OLIMP SR (ADJOSTABLE STEEL DOOR FRAMES) OSR For rebated interior doors OSR for non-rebated interior doors OSR For interior glass doors OSR for solid door leaf Enter, Enter Akustik, Revos OSS for solid doors OSR for Solid RC2 OSR for Athos door leaf OSR for Forca or Forca B door leaf OSS for Olimp EI-30 door leaf

All frames are designed to be mounted on the finished floor. The door frames can be used for walls 95-305 mm thick or 103-313 mm thick in the case of OSR FORCA, OSR ATHOS and OSR OLIMP. For a selected wall thickness, the appropriate option of the frame should be selected, the range of which Cmin - Cmax will include the thickness of the finished wall



CONSTRUCTION

metal door frames are made of steel low carbon sheet with 1,5 mm thickness, powder painted. Door frame consist of two vertical elements: latch plate beam and beam with the hinges (in door frame for double leaf door there are two vertical elements with the hinges) and lintel. Those elements are permanently welded together. Vertical beams with hinges are equipped with sockets for the hinges, while beams for latch plates are equipped with cuts for locks tongue and cuts for dead bolt of dedicated door leaf lock (set includes gasket). External and internal side of the door frame is secured with lacquered, organic protective surface. Door frame profile, its dimentions, equipment and available colours depends on selected options - type of the door leaf.

STANDARD OPTIONS IN OSR STAND

- » sockets for 2, 3, 4 or 6 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSRB STAND

- » sockets for 2 or 4 hinges
- » magnetic lock latch

STANDARD OPTIONS IN OSR GLASS DOORS

- » sockets for 2 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSR ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSR SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model
- STANDARD OPTIONS IN OSR SOLID RC2
- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR ATHOS, FORCA, FORCA B

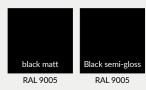
- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSR OLIMP EI30

- » sockets for 3 threefold hinges
- » socket for latch plate of main lock

AVAILABLE COLOURS

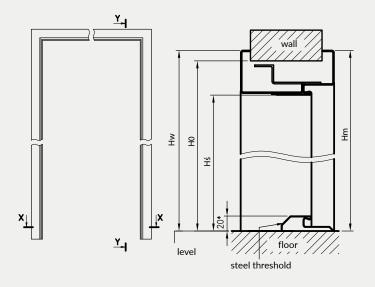
Door frame is powder coated in two gloss scale (mat / low structure or semigloss / plain). There are available colours:



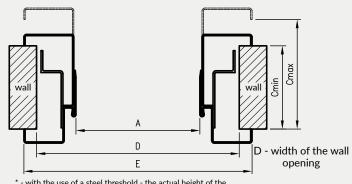


*** beige colour is available only in semi-gloss

ADJUSTABLE METAL DOOR FRAME



Steel rebated adjustable frames - dimensions



 * - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

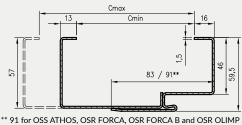
		OSR_STAND	OSR_GLASS DOORS	OSR_ENTER	OSR_SOLID	OSR_SOLID_RC2	OSR_ATHOS	OSS FOR OLIMP EI-30 DOOR	LEAF	OSR FORCA
	Е		0					OSS		
)	719	•	٠							
))) 1 5 0	819	•	٠	٠						
)	919	•	•	٠	٠	٠	•		•	•
)	1019	•	٠	٠	٠	٠	•	•)	•
1	1023	•		•	٠	٠				
5	1034						•		•	٠
0	1119	•		•	•	•	•	•	•	٠
0	1219	•		•			•	•	•	

OSR STAND dimensions for double leaf doors

symbol	Α	D	Е
width.			
"100d"	1032	1122	1151
"110d"	1132	1222	1251
"120"	1232	1322	1351
"130"	1332	1422	1451
"140"	1432	1522	1551
"150"	1532	1622	1651
"160"	1632	1722	1751
"170"	1732	1822	1851
"180"	1832	1922	1951
"190"	1932	2022	2051
"200"	2032	2122	2151

OSR width dimensions

OSR door frame profile with the T57 architrave



symbol D А width. "60" 600 690 "70" 700 790 "80" 800 890 "90" 900 990 "90E" 904 994 "90E" 915 1005 1090 "100" 1000 "110" 1100 1190

or OSS ATHOS, OSR FORCA, OSR FORCA B and OSR OLIMP EI 30								
	****	 investment dimension 	"90E'	' different fo	or technic	al and	remainin	g door:

H0 - height of the wall passage

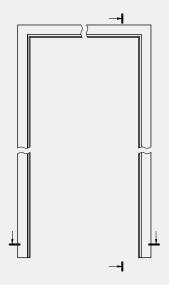
Hś - height of the door frame passage

* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

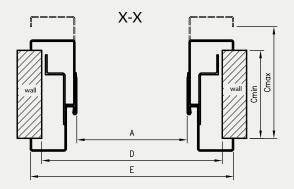
type of the door frame	НО	НŚ	hw	hm	w
OSR_STAND					
OSR_ENTER		~~~~ ~*			
OSR_SOLID	20/3	2027,5*	2088	2087	30
OSR_SOLID_RC2					
OSS_GLASS	2079	2033,5	2094	2093	30
OSR_ATHOS	2072	2027.5*	2088	2007	
OSR_FORCA	2073	2027,5	2066	2087	38
OSR OLIMP EI30	2073	2027,5	2088	2087	

ADJUSTABLE METAL DOOR FRAME

Steel frames Adjustable non-rebated - dimensions

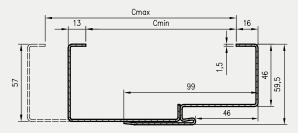


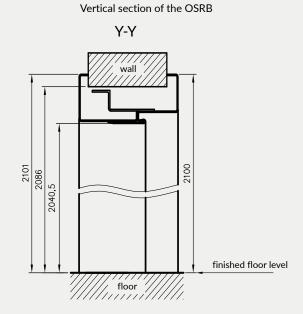
OSRB horizontal cross-section



D - width of the assembly hole

OSRB door frame profile





Dimensions for single leaf doors

symbol width.	A	D	E
"60"	624	714	743
"70"	724	814	843
"80"	824	914	943
"90"	924	1014	1043
"100"	1024	1114	1143

Dimensions for double leaf doors								
symbol width.	A	D	E					
"120"	1271	1361	1390					
"130"	1371	1461	1490					
"140"	1471	1561	1590					
"150"	1571	1661	1690					
"160"	1671	1761	1790					
"170"	1771	1861	1890					
"180"	1871	1961	1990					

Note: Extra charge for the reinforcement for door closer

HYBRID STEEL DOOR FRAMES

the finished floor

CONSTRUCTION

Steel hybrid door frame - it is an innovative solution in our sale offer, which combine solidity of metal construction with additional functionality it allows to finish wall passage by using door frame elements made of MDF, coated with CPL laminate. Hybrid metal door frame it is combination of metal door frame with fixed width, MDF panel available in 11 optional variants of width and masking architrave. This solution allows to finish walls with thickness ranging between 137-337 mm (145 - 345 for technical door leaves), and additional possible adjustment up to 20 mm.

Door frame profile, its dimensions and equipment depend on selected option - door leaf model.

APPLICATION / TYPES OF OSH DOOR FRAMES (HYBRID STEEL DOOR FRAMES)

OSH_STAND	
OSHB_STAND	
OSH_GLASS	
OSH_ENTER	
OSH_SOLID	
OSH_SOLID_RC2	
OSH_ATHOS	
OSH_FORCA	
OSH_OLIMP	

OSH for rebated interior door leaf OSH for non-rebated interior doors OSH For interior glass doors OSH for the door Enter, Enter Akustik, Revos OSH for Solid doors OSH for Solid RC2 OSH for the Athos door leaf OSH for Forca or Forca B door leaf OSH for Olimp EI-30 door leaf

STANDARD OPTIONS IN OSH STAND

- » sockets for 2 or 3 hinges
- » socket for latch plate of main lock
- In the door frame for double leaf doors sockets for 4 or 6 hinges

STANDARD OPTIONS IN OSHB STAND

- » sockets for 2 or 4 hinges
- » magnetic lock latch

STANDARD OPTIONS IN OSH GLASS

- » sockets for 2 hinges
- » socket for latch plate of main lock

STANDARD OPTIONS IN OSH ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSH SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSH SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSH ATHOS, FORCA

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSH OLIMP EI30

- » socket for latch plate of main lock
- » sockets for 3 triple hinges

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (mat / low structure or semigloss / plain). There are available colours:

white mat	light gray mat	dark gray matt	brown mat	white semigloss	light gray semi-gloss	DARK GRAY semi-gloss	semigloss brown	semi-gloss beige
RAL 9003	RAL 7047	RAL 7024	RAL 8017	RAL 9003	RAL 7047	RAL 7024	RAL 8017	RAL 1001
Adjustable pa	nol with a archit	rave costed wit	h CDL laminate	from the list he	love	**	* beige colour is ava	ilable only in semi-

Adjustable panel with a architrave, coated with CPL laminate from the list below:





All frames are designed to be mounted on

Black semi-gloss

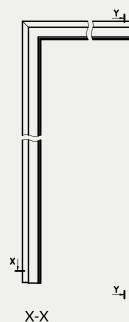
RAL 9005

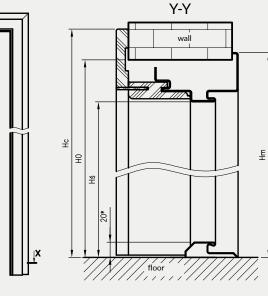
black matt

RAL 9005

HYBRID STEEL DOOR FRAMES REBATED

Steel Hybrid rebated door frames - dimensions





wall

type of the door frame.	HO	НŚ	hm	HC
OSH_STAND				
OSH_ENTER				
OSH_SOLID	2083	2027,5*	2092,5	2124
OSH_SOLID_				
RC2				
OSH_GLASS	2089	2033,5	2098,5	2130
OSH_ATHOS	2085	2020 5*	2004 5	2126
OSH_FORCA	2085	2029,5*	2094,5	2126
OSH_OLIMP	2081	2025,5	2090	2122
H0 - height of the wall	nassage			

Hś - height of the door frame passage

- with the use of a steel threshold - the actual height of the door

frame passage will be reduced by 20mm from the floor

ions of the door frame A D E F OOSH FORCE OOSH FORCE OO					TAND	OSH_GLASS	ENTER	SOLID	LID_RC2	OSH_ATHOS	OSH_FORCA	OSH FOR OLIMP EI-30 DOOR	LEAF
600 710 730 792 • • I					OSH	OSH	I_HSO	OSH	OSH_SO	/ ⁻ HSO	OSH_F	OSH FOR OLIN	Щ
	600	710	730	792	•	•							
700 810 830 892 • • •	700	810	830	892	•	•	•						
800 910 930 992 • • • • • • • •	800	910	930	992	•	•	•	•	٠	٠	•		•
900 1010 1030 1092 • • • • • • • • •	900	1010	1030	1092	•	•	٠	٠	•	•	•	•	•
904 1014 1034 1096 • • • •	904	1014	1034	1096	•		٠	٠	•				
915 1025 1045 1107	915	1025	1045	1107						•	•		•
1000 1110 1130 1192 • • • • • • • •	1000	1110	1130	1192	•		٠	•	•	•	•		•
1100 1210 1230 1292 • • • • • •	1100	1210	1230	1292	•		٠			•			•

OSH STAND dimensions

D

1342 1362

1032 1142 1162 1224

1242 1262

1332 1442 1462 1524

1432 1542 1562 1624

1642 1662

1732 1842 1862 1924 1832 1942 1962 2024

2032 2142 2162 2224

2042 2062

1742 1762 1824

Е

F

1324

1424

1724

2124

for double leaf doors

Α

1132

1232

1532

1632

1932

symbol

width.

"100d"

"**110**D"

"120"

"130"

"140"

"150"

"160"

"170"

"180"

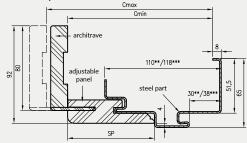
"190"

"200"

**** - investment dimension "90E" different for technical and remaining doors

door frame profile

wall



F

А

D

Ε

For a specific wall thickness, select the appropriate option of the adjustable panel with an architrave (Cmin)

Dimensions of the

width symbol

width. "60"

"70'

"80"

"90"

"90E"

"90E"

"100"

"110"

D - width of the assembly hole

*** - dimensions for OSH ATHOS, OSH FORCA

and OSH OLIMP EI 30 ** - dimensions for remaining OSH frames

	wall thickness range							
	SH_ATHOS OSH STAND OSH GLASS SH_FORCA OSH ENTER for Olimp El-30 OSH SOLID OSH SOLID door leaf RC2							
(Cmax	option = Cmin	Cmax	option = Cmin				
	157	137	165	145				
1	177	157	185	165				
1	197	177	205	185				
1	217	197	225	205				
1	237	217	245	225				
1	257	237	265	245				
2	277	257	285	265				
2	297	277	305	285				
2	317	297	325	305				
2	337	317	345	325				
-	057	007	0/5	0.45				

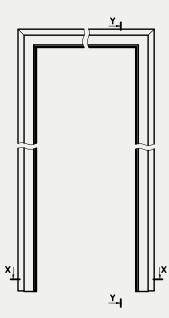
Price for double-leaf doors: + 30%

345 365 337 357 282

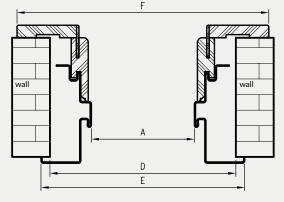
Door Frame price = price of the metal part + price of an adjustable panel with a architrave

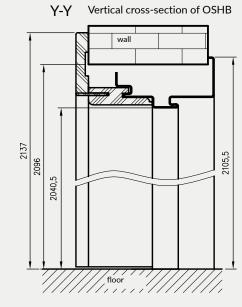
HYBRID STEEL DOOR FRAMES

Steel Hybrid non-rebated door frames - dimensions

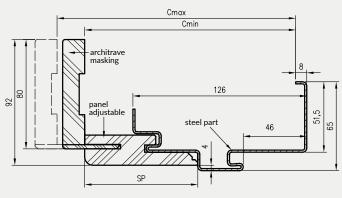


OSHB horizontal cross-section X-X





OSHB door frame profile



D - width of the assembly hole

For a specific wall thickness, select the appropriate option of the adjustable panel with an architrave (Cmin)

Dimensions for single leaf doors

symbol width.	А	D	E	F
"60"	624	734	754	816
"70"	724	834	854	916
"80"	824	934	954	1016
"90"	924	1034	1054	1116
"100"	1024	1134	1154	1216

Dimensions for double leaf doors

symbol width.	A	D	E	F
"120"	1271	1381	1401	1463
"130"	1371	1481	1501	1563
"140"	1471	1581	1601	1663
"150"	1571	1681	1701	1763
"160"	1671	1781	1801	1863
"170"	1771	1881	1901	1963
"180"	1871	1981	2001	2063



handle MEDA - shiny chrome inserts in DRE-Cell D and CPL colours



QUBIK handle - black with an antibacterial surface

CUBE SLIM handle - brushed chrome

the CUBE SLIM handle - shiny brass

handle TOTAL - brushed nickel mat

door handle IBIZA - black matt

door handle CUBE - shiny chrome

door handle CUBE - brushed nickel

* - the handle and the toilet knobs are covered with an antibacterial coating



backplate for simple key



backplate for

simple key

backplate for cylinder lock



backplate for cylinder lock



backplate for simple key



backplate for simple key

backplate for

backplate for

cylinder lock



backplate for

simple key

backplate for cylinder lock

backplate for simple key



backplate for simple key



backplate for simple key

backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock





backplate for toilet lock*



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



toilet lock











backplate for



backplate for cylinder lock







152





















door handle CUBE - black matt



door handle MONDO - nickel satin



handle TREND - satin nickel



LINEA handle - shiny chrome



LINEA handle - nickel satin



door handle BELLA SLIM - glossy chrome



door handle BELLA SLIM - glossy brass



door handle ZORBA - shiny chrome/satin



back plate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key lock



backplate for simple key



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock

2



handle JOWISZ - stainless steel



handle NOVA - stainless steel



door handle PROXIMA - stainless steel



door handle TOPAZ - stainless steel



door handle TOPAZ - stainless steel black matt



handle ONYX M - stainless steel



door handle LUNA - brushed chrome



door handle LUNA - glossy brass



backplate for simple key



cylinder lock



backplate for



backplate for simple key

backplate for cylinder lock



backplate for backplate for simple key cylinder lock



backplate for simple key

backplate for cylinder lock





backplate for

cylinder lock

backplate for simple key

backplate for cylinder lock



backplate for simple key



back plate for simple key





back plate for simple key

backplate for cylinder lock

backplate for cylinder lock



toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for . toilet lock



backplate for toilet lock



backplate for . toilet lock



backplate for toilet lock



backplate for toilet lock



handle IBIZA - graphite/chrome



door handle IBIZA - nickel satin



door handle IBIZA - shiny chrome



door handle BETA - nickel satin



door handle EUROPA - nickel satin



door handle TOMA - black



door handle QUANTA - nickel - satin



door handle WARNA - nickel satin



backplate for simple key

backplate for

simple key

backplate for

simple key

backplate for

. simple key

backplate for cylinder lock



backplate for cylinder lock



backplate for



cylinder lock





backplate for

cylinder lock

backplate for

cylinder lock

backplate for

cylinder lock

backplate for cylinder lock



backplate for

simple key

backplate for simple key



backplate for simple key



backplate for simple key



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



cylinder lock

backplate for







door handle ARCTUS - satin nickel

door handle ALVA LUX - black matt

door handle PEM LUX - glossy chrome

door handle AS LUX - titanium



backplate for simple key



backplate for . simple key



backplate for simple key

backplate for

simple key





backplate for

cylinder lock

backplate for

cylinder lock







backplate for simple key

backplate for cylinder lock



backplate for backplate for simple key cylinder lock



backplate for

simple key

backplate for

simple key



backplate for



cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock







backplate for toilet lock



backplate for toilet lock





backplate for

toilet lock

door handle LEA LUX - glossy chrome



handle FOKUS - nickel satin velvet



handle JANE - lacquered nickel

backplate for

















156



door handle UNO - stainless steel



door handle ROMANA - chrome / nickel lacquered



door handle TIK-QR - anthracite



door handle QUBIK - nickel lacquered



door handle LIBRA - satin nickel



door handle ZORBA with oblong backplate - glossy chrome /



door handle SHARK black and inox

door handle SZARK for the SOLID /

ENTER



0

door handle ZORBA with oblong

backplate for simple key - shiny chrome / satin (72 mm spacing)

backplate SHARK black and inox 1



backplate for simple key



backplate for simple key



backplate for simple key

backplate for

simple key



backplate for

cylinder lock

backplate for

cylinder lock

cylinder lock



backplate for simple key



ZORBA door handle with oblong



DIVA door handle and back plate for door leaves FORCA 10 and FORCA B 10 silver F1 door handle 3 rosette



backplate for toilet lock



backplate for toilet lock



backplate for . toilet lock



backplate for toilet lock



backplate for toilet lock



 ${\sf ZORBA} \ {\sf door} \ {\sf handle} \ {\sf with} \ {\sf oblong} \ {\sf backplate}$ backplate for toilet lock - shiny chrome/ satin (span 72 mm)



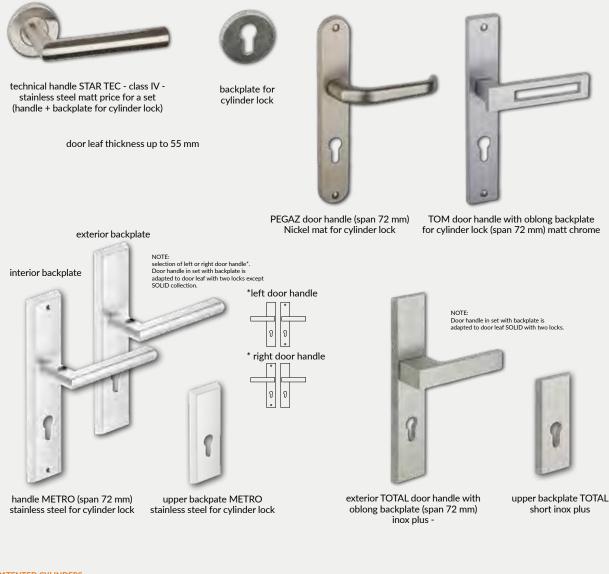
ONTARIO door handle and backplate for SOLID RC2 model silver colour F1 door handle rosette



for cylinder lock - shiny chrome/ satin (span 72 mm)







PATENTED CYLINDERS





patented cylinder 26/41 - nickel mat patented cylinder 26/41 - brass satin



set of patented cylinder ZN 30/40+30G/40 SN or ZN 30/40+40G/30 SN nickel satin



set of patented cylinder ZN 30/40+30G/40 SB or ZN 30/40+40G/30 SB brass satin

SELFCLOSER

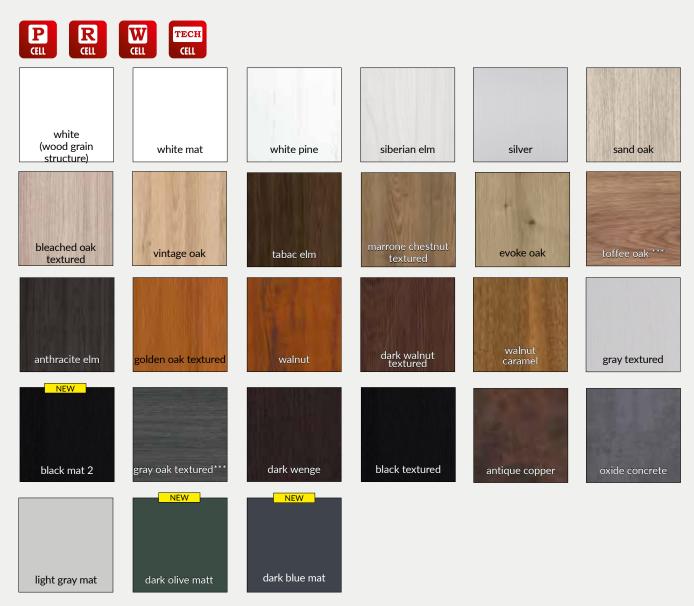


selfcloser DORMA Price

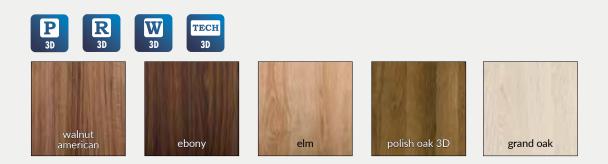


selfcloser GEZE Price

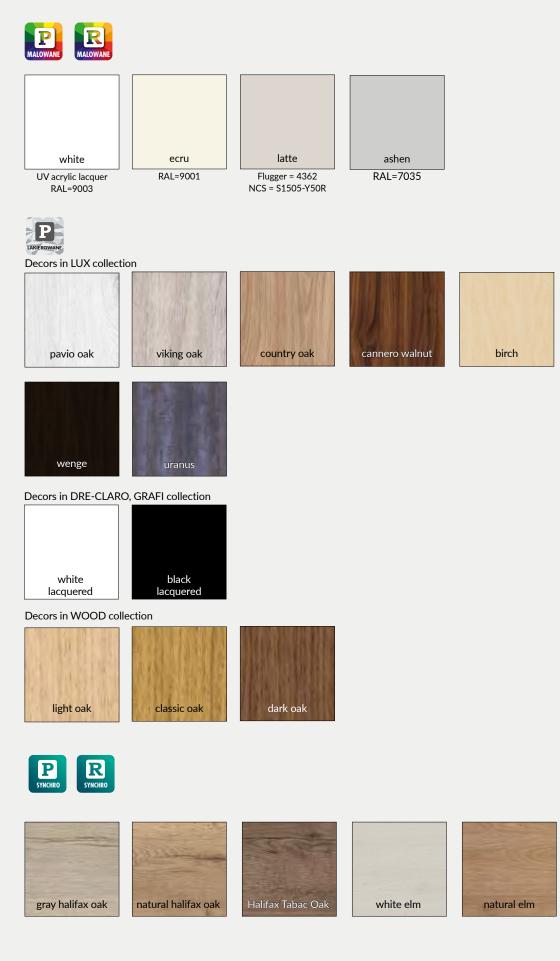
DECORS



*** decors available only in horizontal wood grain



DECORS



dark elm

DECORS











CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



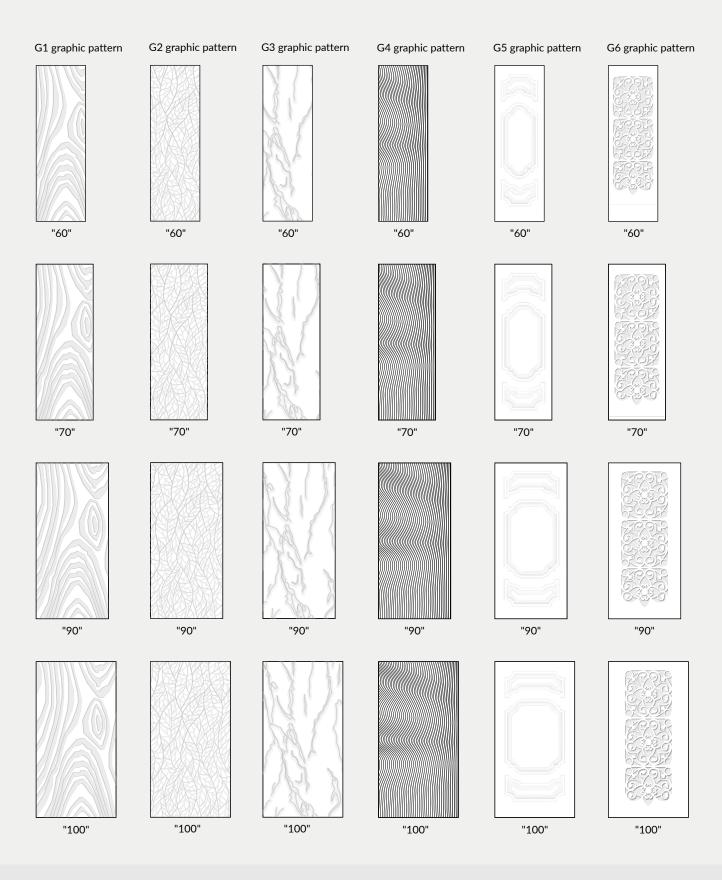
CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



Scaling of the patterns in G1 - G6 graphics in the sleceted door leaves widths right opening



Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55



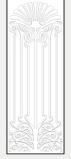
DRE-PRINT collection G OOR LEAF interior door leaf

Scaling of the patterns in G7 - G12 graphics in the sleceted door leaves widths right opening

G7 graphic pattern







"70"

G8 graphic pattern

"60"

G9 graphic pattern

G10 graphic pattern

G11 graphic pattern

G12 graphic pattern



"70"

"60"



"70"

"60"





"90"

"100"

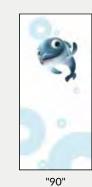


"70"



"90"

"100"



"100"

"70"





"90"



"100"

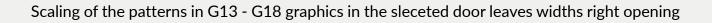
Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55

"100"

"100"

163

DRE-PRINT collection G interior door leaf



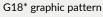


G14 graphic pattern

G15 graphic pattern

G16 graphic pattern

G17^{*} graphic pattern







"60"



"70"



"70"



"60"

"70'



"60"







"70"

"60"



"70"



"90"

"100"









"100"





"90"





"90"

"100"







"100"

Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55 * the pattern has versions for the right and left door leaf









DRE-PRINT collection G NON-REBATED DOOR LEAF interior door leaf

Scaling of the patterns in G19 - G25 graphics in the sleceted door leaves widths right opening

G19 graphic pattern G20* graphic patterrG21 graphic pattern G22 graphic pattern G23 graphic pattern G24* graphic patterrG25 graphic pattern







"70"



"60"

"70"

"60"

"70"



"60"



"70"



"60"

"70"





"60"





"70"



Scaling of graphics patterns in the width of the door leaf "80" is presented on page 54 and 55 * the pattern has versions for the right and left door leaf

GLASS PANE PATTERNS

pattern 1 VETRO transparent



pattern 1 VETRO decormat



pattern 1 VETRO decormat brown



decormat graphite



pattern VETRO E, VETRO D1 black opaque laminated glass



VETRO pattern E laminated glass decormat



pattern 2 VETRO

pattern 11 VETRO







pattern 4 VETRO









pattern 14 VETRO



pattern 10 VETRO



pattern 15 VETRO

pattern 13 VETRO

GLASS PANE PATTERNS



mat dre



white frost laminated VSG 22.1, plain on both sides



window blind



white bark



decormat graphite



decormat brown

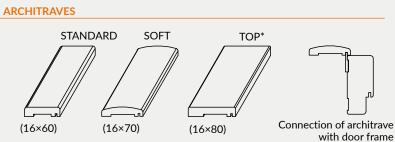


chinchila

PRICES

Prices and availability of glass panes are presented on pages with door leaves. The glass in the door leaves of our collections have obverse and reverse (except VSG 22.1 and VETRO E, VETRO D1).

ARCHITRAVES AND SKIRTING BOARDS



application: fixed door frame, fixed door frame SOFT

Set contains (for one side of the door):

one horizontal and two vertical components, pins and clips. Architrave are packed in a cardboard boxes.





quarter round 16 × 16 × 2200 mm

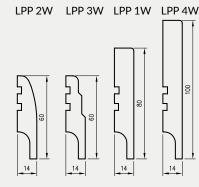


QUARTER ROUNDS

quarter round SOFT 11 × 18 × 2200 mm

SKIRTING BOARDS





VENTILATION GRILLE

There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray, black and ashen (except of frame construction doors, sliding system doors, fire resistant doors and SOLID, ENTER) or aluminum ventilation grille

Lenght of LPP4W is 2,40 mb It is made of moisture resistant board.

» plastic ventilation grille

» aluminum ventilation grille



_			 		 		 	 _	 -
-	1.000	- <u>-</u>	 	-		-		_	

aluminum ventilation grille

VENTILATION ACCESSORIES AND OTHER

VENTILATION SLEEVES FOR PANEL DOORS

There is possibility to purchase a set (5 pcs) of ventilation sleeves. DRE-Cell Decor, 3D foil, CPL laminate.



VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction door leaf, except VETRO, it is possible to use metal or plastic ventilation sleeves (3 sleeves for "60", 4 sleeves for "70", 5 sleeves for "80" - "100")



VENTILATION UNDERCUT

In all collections (except SOLID, SOLID RC2, ENTER, FIRE resistant door leaves, sliding doors, folding), ventilation undercut can be made upon request.



ventilation undercut



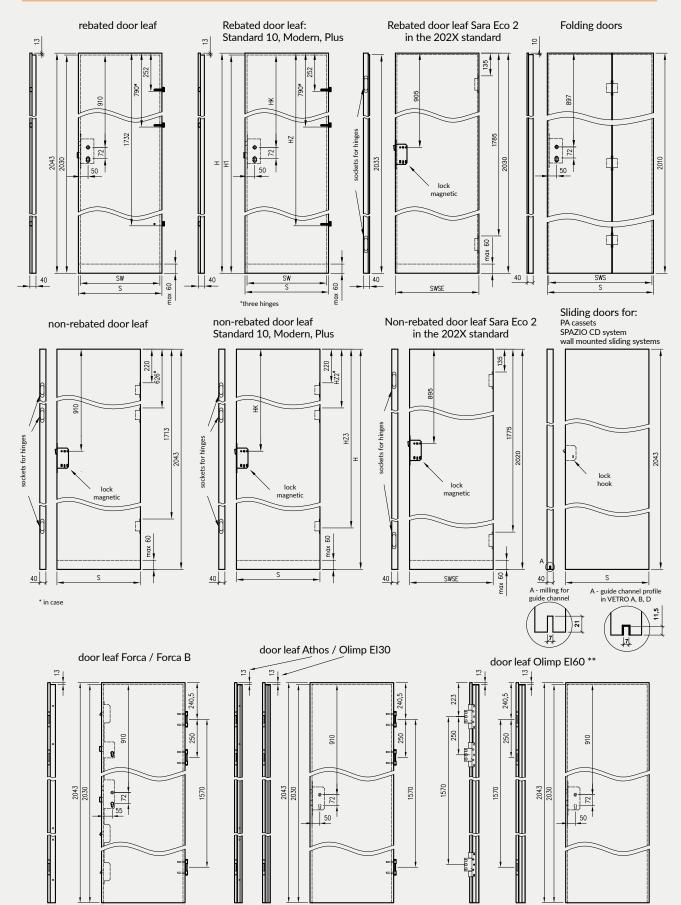




glossy glossy mat

169

DOOR LEAF DIMENSION AND PLACEMENT OF HINGES



SW

** Olimp El60 two options of hinges (depending on the width of the door)

60

SW S

60

50

SW

50

50

DOOR LEAF WIDTH

Symbol of the door dimension	S	SW	SWSE	SWS
"60"	644	618	620	-
"70"	744	718	720	-
"80"	844	818	820	824
"90"	944	918	920	924
"100"	1044	1018	1020	1024
"110*"	1144	1118	-	-

S - total door leaf width SW - width in the rebate (refers to rebated door leaf) SWSE - Sara Eco 2 leaf width SWS - width in the rebate of folding door leaf * - width "110" is only available in door leaves Standard 10, Athos, Enter Acoustic and Olimp

NOTE: Total width of "40" side panels is 444 mm.

ADDITIONAL LEAF WIDTHS

Symbol of the door dimension	S	SW
"90E" for OLIMP EI30, ATHOS, FORCA, FORCA B.	959	933
"90E" for OLIMP EI60	969	943
"90E" for STANDARD, ENTER, ENTER AKUSTIK, SOLID, SOLID RC2	948	922

The investment standard "90E" provides 900mm passage in the door frame with the door leaf opened at an angle of 90 degrees

DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

Н	H1	НК	HZ	HZ2	HZ3				
1983	1970	850	1672	606	1653				
2043	2030	910	1732	626	1713				
2110	2097	977	1799	647	1780				
2240	2227	1107	1929	691	1910				

H - total height of the door leaf H1 - door leaf height in the rebate HK - distance form the top rebate of door leaf to the axis of the handle HZ - distance from the upper edge of the door leaf to the mounting point of the third hinge

DOOR LEAF HEIGHT

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)

2030 mm - total height of door leaf in rebate (2020 for Sara Eco 2 rebated door leaf, 2000 for folding doors)

2055 mm - total height of the door leaves with inverted rebate

1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm - measured in the door leaf rebate)

SHORTENING OF DOOR LEAF

There is possibility to shorten door leaf by your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, FORCA B, door leaf of all collections in the sliding version, passive doors, glass doors, folding doors and door leaves with dropping seal).

CLEARANCE BETWEEN DOOR LEAF AND FLOOR

tandard clearance between door leaf and finished floor is 8 mm high (15 mm in FOLDE door leaf, 5-6 mm in OLIMP door leaf).

NOTES REFERED TO HINGE

In rebated door leaf: frame construction doors, entrance (Enter, Enter Acoustic, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of ø 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges.

In SOLID RC2, FORCA, FORCA B, ATHOS and OLIMP EI30 door leaf there are mounted 3 threefold hinges. The OLIMP EI60 leaves, depending on the width, are equipped with 3 three-part hinges or 3 SIMONSWERK hinges VX 7939/160. Non-rebated door leaf come with pre-milled sockets for two or three hidden concealled hinges which are attached together with non-rebated door frame.

Sara Eco 2 rebated and non-rebated door leaf come with pre-milled sockets for concealed hinges that are attached together with the door frame.

Folding doors come with 3 hidden concealed hinges which join two parts of door leaf.

Door leaves with inverted rebate have sockets for two concealled hinges, which are packed together with door frame.

Non-rebated door leaf



edge without rebate



юск magnetic



concealed hinge



REBATED DOOR LEAF





threefold hinge





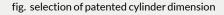
threefold hinge

SIMONSWERK VX 7939/160 hinge

DOOR LEAF THICKNESS AND SELECTION OF PATENTED CYLINDER

Door leaf type	Door leaf thickness	proportion in the door leaf	reccommended** dimension of the	Refers to patented cylinder with door knob			
		(W0/Z0)	patented cylinder (W/Z)	Patented cylinder with a door knob inside (W/Z)	Patented cylinder with a door knob outside (W/Z)		
rebated door leaf	40	14 / 26	25 / 40 26 / 36 26 / 41 30 / 40	25G / 40 26G / 36 26G / 41 30G / 40	25 / 40G 26 / 36G 26 / 41G 30 / 40G		
Rebated door leaf Sara Eco 2	40	24 / 16	35 / 30 36 / 26 36 / 31 40 / 30	35G / 30 36G / 26 36G / 31 40G / 30	35 / 30G 36 / 26G 36 / 31G 40 / 30G		
Non-rebated door leaf	40	20 / 20	31 / 31 30 / 30 35 / 35	31G / 31 30G / 30 35G / 35			
Non-rebated door leaf Sara Eco 2	40	16 / 24	30 / 35 26 / 36 31 / 36 30 / 40	30G / 35 26G / 36 31G / 36 30G / 40	30 / 35G 26 / 36G 31 / 36G 30 / 40G		
Door leaf with inverted rebate	40	27 / 13	40 / 25 41 / 26	40G / 25 41G / 26	40 / 25G 41 / 26G		
Folding doors	40	17/23	30/35 31/36 30/40	30G / 35 31G / 36 30G / 40	30 / 35G 31 / 36G 30 / 40G		
fire resistance Athos	50	21 / 29	31 / 41 35 / 40	31G / 41 35G / 40	31 / 41G 35 / 40G		
Olimp EI30	50	18 / 32	30 / 45 31 / 46	30G / 45 31G / 46	30 / 45G 31 / 46G		
Olimp El60	60	28 / 32	40 / 45 41 / 46	40G / 45 41G / 46	40 / 45G 41 / 46G		
fire resistance FORCA	50	22 / 28	35 / 40				
SOLID RC2	40,6	14 / 26,6	26 / 40 26 / 41 30 / 40				

Patented cylinders are reversible - that is 25/40 = 40/25, 26G/36 = 36/26G **reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesnt exceed 5 mm above backplate).



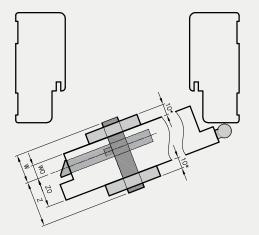
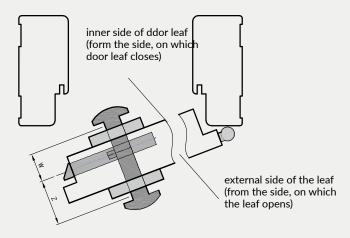


fig. selection of patented cylinder dimension with door knob



Dimension of patented cylinder is calculated using the following formula:

WO + backplate thickness + 2÷3mm / ZO + backplate thickness + 2÷3mm

where:

WO and ZO - values have been presented in the table above thickness of the backplate - measured (presented values in above table assume that backplate is 10mm thick)

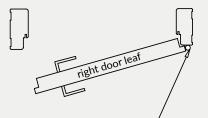
Selection of backplate with door knob - if we want to mount a knob on:

- the inner side of door leaf - symbol of the door knob must be next to "W" dimension (see column 5 in the table)

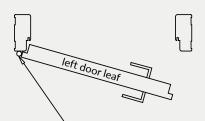
- the external side of the leaf - symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

SINGLE LEAF REBATED DOOR

We offer left, right and central door leaf



hinges are located on right side when viewing from hinges sight



hinges are located on left side when viewing from hinges sight

centra	door	leaf
Centra	0001	ieai

without locks and hinges

DOUBLE LEAF REBATED DOOR

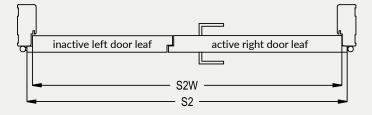
We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

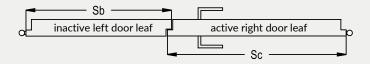
An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only straight edge.

Inactive door leaf comes with a "counter rebate" and additionally is equiped with a latch strike plate and a flush bolt as a standard fitting (A)



flush bolt (A)





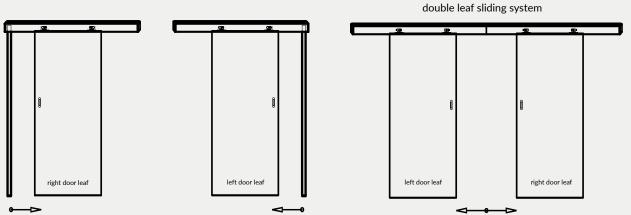
Symbol dimension in [mm] of door **S**2 S2W combination* Sc+Sb dimension "100d" 1078 1052 644+444 "110d" 744+444 1178 1152 "120" 1278 1252 844+444; 644+644 "130" 944+444; 744+644; 644+744 1378 1352 "140" 1044+444; 1478 1452 844+644; 744+744; 644+844 "150" 1578 1552 944+644; 844+744; 744+844; 644+944 "160" 1044+644; 944+744; 844+844; 1678 1652 744+944; 644+1044 "170" 1778 1752 1044+744; 944+844; 844+944; 744+1044 "180" 1044+844; 944+944; 844+1044 1878 1852 "190" 1952 1044+944; 944+1044 1978 "200" 2078 2052 1044+1044 combination* possible combination of active (Sc) and inactive (Sb) leaf width

Only door frames produced by DRE fit double-leaf doors, that is the reason that we reccomend to our customers to buy doors as a complementary sets. Whole DRE set comprises of 2 door leaf and door frame.



NON-REBATED DOOR LEAF - SLIDING VERSION

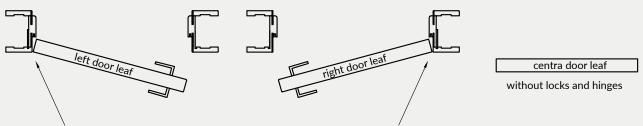
We offer left, right and central door leaf (door leaf without a lock and handle)



when active leaf is equipped with lock non-active leaf is equipped with latch strike plate

SINGLE DOOR LEAF NON-REBATED

We offer left, right and central door leaf



hinges are located on the left side

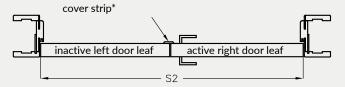
side

when viewing from the side of the room (door leaf unit is opened towards opening direction)

DOUBLE LEAF NON-REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

An active door leaf hos lock as a standard option. Inactive door leaf is equiped with a latch strike plate and a flush bolt as a standard fitting.



 * for double lef non-rebated doors there is possibility to purchase cover stripe width of cover stripe 30 mm



Symbol of door	dimension in [mm]		
dimension	S 2	combination* Sc+Sb	
"120"	1291	644+644	
"130"	1391	744+644; 644+744	
"140"	1491	844+644; 744+744; 644+844	
"150"	1591	944+644; 844+744; 744+844; 644+944	
"160"	1691	1044+644; 944+744; 844+844;	
		744+944; 644+1044	
"170"	1791	1044+744; 944+844; 844+944; 744+1044	
"180"	1891	1044+844; 944+944; 844+1044	
combination* - possible combination of active (Sc) and inactive (Sb) leaf width			

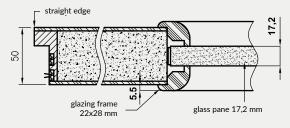
CONSTRUCTION OF PANEL DOORS

- » door leaf frame made of coniferous wood or MDF
- » Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
- » External 3mm HDF board or external HDF 4mm board (in Finea, Finea B, Enter, Enter Acouustic, Solid)
- » type of edge straight or without rebate

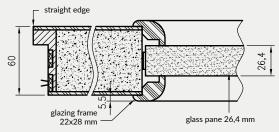
External boards of door leaf is finished with:

a) in DRE-Cell decor collection - decorative foil based on the polypropylene b) in 3D foil - 3D foil based on decorative paper c) in CPL laminate - CPL laminate th. 0.15-0.2mm or 0.7 mm

Fire resistant door leaf Olimp EI30



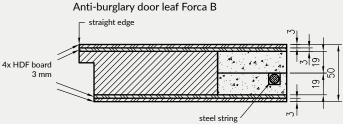
Fire resistant door leaf Olimp EI60

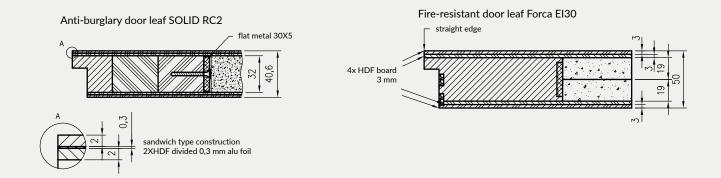


Anti-burglary door and fire-resistant door leaf Forca EI30 straight edge

4x HDF board

3 mm





In o

19

14

4

steel string

2.



(A) stabilising insert "honeycomb"



(B) perforated chipboard

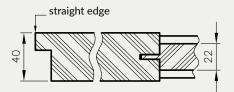
FRAME CONSTRUCTION DOORS (IS NOT REFFERED TO VETRO A,B,C,D,F)

Frame construction door leaf is entirely made of wood-based panels: vertical stiles made of wood-based panels - 40 mm external horizontal stiles made of wood-based panels - 35 mm horizontal rails (interior):

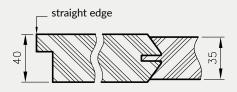
22 mm wood-based panels in door leaves models Auri, Piano, Even, Premium, Fosca, Semi, Verso, Reva, Solte, , Triesta*, Ena*, Verano* and Emena* (* in Ena 1-2, Triesta 1-2, Emena 1-2, Verano 1-2, collections, horizontal rail is made of 35 mm wood-based panels - it reffers to rail located next to large glass pane. While in models Ena 3-5, Verano 3-5, Emena 3-5 and Triesta 3 such a construction is reffered to two rails located next to large glass panel.

- wood-based panels - 35 mm in Nestor, Elsa, Scala, Berge, Estra leaves.

Horizontal cross-section of door leaf Auri, Emena, Verano, Piano, Premium, Fosca, Verso, Ena, Even, Triesta, Reva, Solte

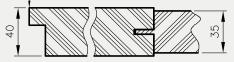


Horizontal cross-section of ELSA



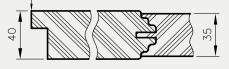
Horizontal cross-section of Ena, Verano, Emena and Triesta (cross-section reffers to rail located next to large glass pane)



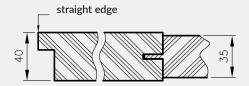


Horizontal cross-section of Nestor

_ straight edge



Horizontal cross section of the door leaf Scala, Berge



FILLINGS OF FRAME CONSTRUCTION DOOR LEAF:

Scala A; - 4 mm glass pane, flat 4 mm HDF board

Scala B - 4 mm glass pane, 19 mm MDF profiled board

Elsa A - 4 mm glass pane, flat 4 mm HDF board

Elsa B - 4 mm glass pane, 19 mm MDF profiled board

Premium 1-3 - 4 mm glass pane

Premium 4-7, 12 - 4 mm glass pane, 4 mm HDF marquetries made in door leaf colour Premium 8-11, 13 - 4 mm glass pane, 4 mm HDF marquetries coated with silver laminate

Piano 1-6 - 4 mm glass pane, 16 mm MDF profiled board

Piano 9-12 - 4 mm glass pane, 19 mm MDF profiled board

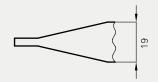
Fosca 1-3 - 4 mm glass pane, 4 mm HDF board coated with silver laminate

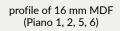
Fosca 4-6 - 4 mm HDF board coated with veneer in door leaf colour

Nestor, Berge - 4 mm glass, 19 mm profiled MDF panel

Ena, Triesta, Auri, Verano, Emena, Even, Reva, Solte, Verso - 4 mm glass pane Estra - 4 mm glass, 16 mm flat MDF panel, undercuted

profile of 19 mm MDF board (Scala B, Piano 9-12, Elsa B, Nestor, Berge)

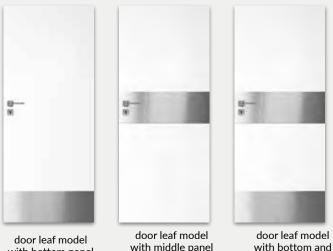






KICK PLATES

Kick plates so called "OKOPNIKI" it is finishing solution for selected panel door models with straight edge. We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are instaled at the same time on the selected door leaf. Height of the panel is 300 mm. Door leaf with kick plates must be filled with perforated chipboard.



There is possibility to order door leaf with bottom panel and ventilation undercut.

NOTE: If you wish to place an order, please contact the **Customer Service Department.**

with bottom panel

with middle panel

REMAINING TECHNICAL INFORMATIONS:

1. While maintaining standard dimensions of door leaf and door frame, clearance between "finished" floor and bottom edge of the door leaf is 8 mm. In order to reduce clearance, door frame should be appropriately shortened at the bottom (it doesnt reffer to FOLDE and OLIMP)

middle panel

2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particulary necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

	door leaf		Door frames		other products		
	interior	entrance	fire-resistance	adjustable	fixed	Adjustable tunnel	Sliding system
M a x weight	50 kg*	50 kg*	105 kg*	40 kg	20 kg	40 kg	20 kg

* max weight of single door leaf

3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.

4. Price of door leaf does not include door handles, backplates and patented cylinders (with the exception of SCALA A and B collections in rebated and non-rebated versions in DRE-Cell veneer and 3D veneer also excluding NESTOR and ELSA collections in rebated and nonrebated version in DRE-Cell veneer and 3D veneer, where handle and backplate).

5. It is possible to purchase doors and door frames CENTRA (in this option there is no sockets for the lock and hinges - option is not available for fire doors, ENTER/SOLID, ENTER ACOUSTIC, SOLID RC2, FORCA B, Sara Eco 2, FOLDE) at a price of a similar product equipped with hardware and pre-milled sockets. CENTRA door frames come with door seal. Set does not include hardware. **CROSS-SECTIONS OF ALUMINUM FRAMES**

DRE profile for nonrebated outward opening doors





Profile for nonrebated outward opening doors



Profile for rebated doors opening inwards



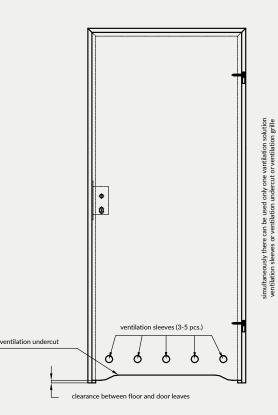
6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Symbol of door leaf dimension	doors with slee		doors with ventilation undercut		
	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	
"100"	0,011	19*	0,033	0	
"90"	0,010	21*	0,029	1	
"80"	0,009	24*	0,025	4	
"70"	0,008	28*	0,021	14*	
"60"	0,007	33*	0,018	35*	

Ensuring ventilation surface for rebated doors**

Ensuring ventilation surface for Sara Eco 2 doors and all non-rebated doors

Sympholof	doors with ventilation sleeves		doors with ventilation undercut		
Symbol of door leaf dimension	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	
"100"	0,0112	19*	0,033	0	
"90"	0,0104	21*	0,029	1	
"80"	0,0096	23*	0,025	4	
"70"	0,0082	27*	0,021	12*	
"60"	0,0074	32*	0,018	31*	



The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2.

The standard clearance for door leaf is 8mm high.

* it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible - see**)

** Exceptions that are not included in the table (door leaf that can not be shortened):

- collection Vetro A, D and E - the use of ventilation undercut in the door with a width of "80" - "100" and a standard ground clearance of the door (8 mm) will fulfill ventilation requirements.

- Vetro B collection - does not meet the ventilation requirements.

- sliding door leaf - due to design of the sliding system (distance from the wall/tunnel - about 12 mm), door leaf meet ventilation requirement without need for additional options.

there is no possibility to shorten double leaf doors and folding doors FOLDE.

VENTILATION UNDERCUT

standard ventilation undercut

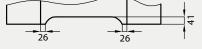


ventilation undercut in VETRO E

ventilation undercut in VETRO D



ventilation undercut in VETRO A



ventilation undercut in VETRO B





GALLA 1 decormat, GALLA 2 sandblasted glass, transparent stripes

- panel doors , DRE Cell veneer
- R frame construction doors, DRE Cell veneer
- entrance doors, DRE Cell veneer
- technical doors, DRE Cell veneer
- panel doors, 3D veneer
- 📱 frame construction doors , 3D veneer
- 📱 entrance doors, 3D veneer
- technical doors, 3D veneer
- Frame construction doors, Finish veneer
- Panel doors, Finish foil
- 🖳 panel doors, painted
- R frame construction doors, painted
- panel doors, laminate CPL
 entrance doors, laminate CPL
 technical doors, laminate CPL
 glass doors
 panel doors Sara Eco 2
 smoke-proof technical doors
 fire resistant technical doors
 anti-burglary doors
 panel construction doors, lacquered
 panel construction doors, synchronous laminate
 frame construction doors, synchronous laminate

Presented prices of the door leaves doesnt include prices of the door frames and door handles.

Producer provides 24 months of warranty for door leaves and door frames.

pictures and visualisations used in the catalog prestent door leaf in the width of 80 cm (it doeasnt reffer to side panels). In the case of other door leaf widths, the proportions of the placement of the design of the collection, glazing, frames, millings, graphics will change. More technical informations and informations refered to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipement, extended warranty conditions and product specifi cation. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

Technical approvals:

National Technical Assessment ITB-KOT-2019/0860 issue 1 (sliding system) National Technical Assessment ITB-KOT-2018/0633 release 2 (FORCA, ATHOS fire doors) National Technical Assessment ITB-KOT-2022/2051, edition 1 (glass door) National Technical Assessment ITB-KOT-2021/1945 edition 1 (folding and sliding glass doors) National Technical Assessment ITB-KOT-2017/0011 edition 2 (ENTER / SOLID / SOLID RC2) National Technical Assessment ITB-KOT-2018/0407 issue 1 (OLIMP) PN-EN 14351-2: 2018-E12 (interior doors) National Technical Assessment ITB-KOT-2019/1132 edition 1 (SARA door leaf) National Technical Assessment ITB-KOT-2019/0805 edition 1 (steel door frames)





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